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**BRAKE**

Brake Assy ..... Page 218

Brake Lines ..... Page 216

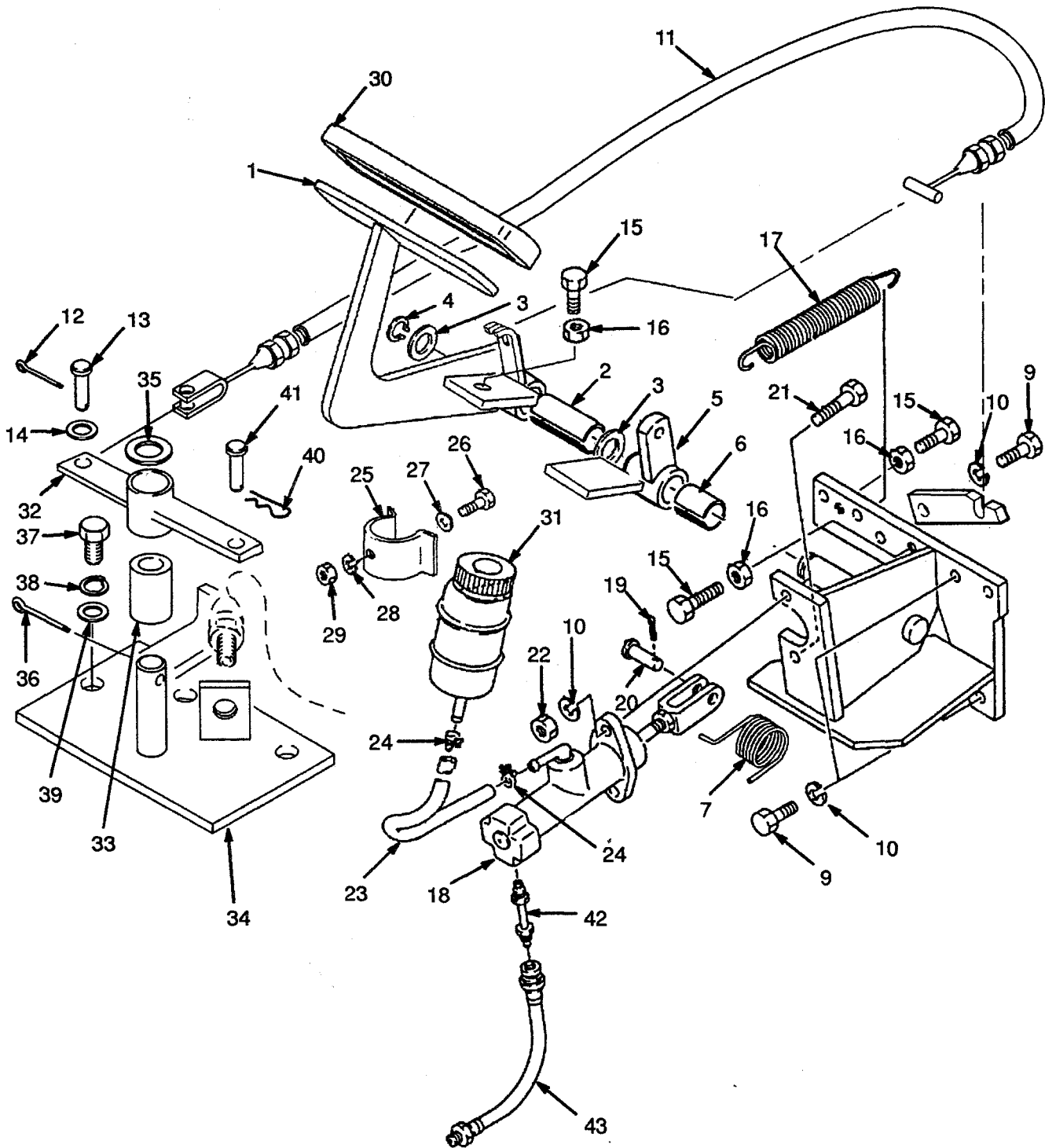
Brake Linkage  
First Used on S/N D001B-3932 ..... Page 214

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Brake Pedal Linkage  
Last Used on S/N D001B-3931 ..... Page 212

Park Brake Lever ..... Page 220

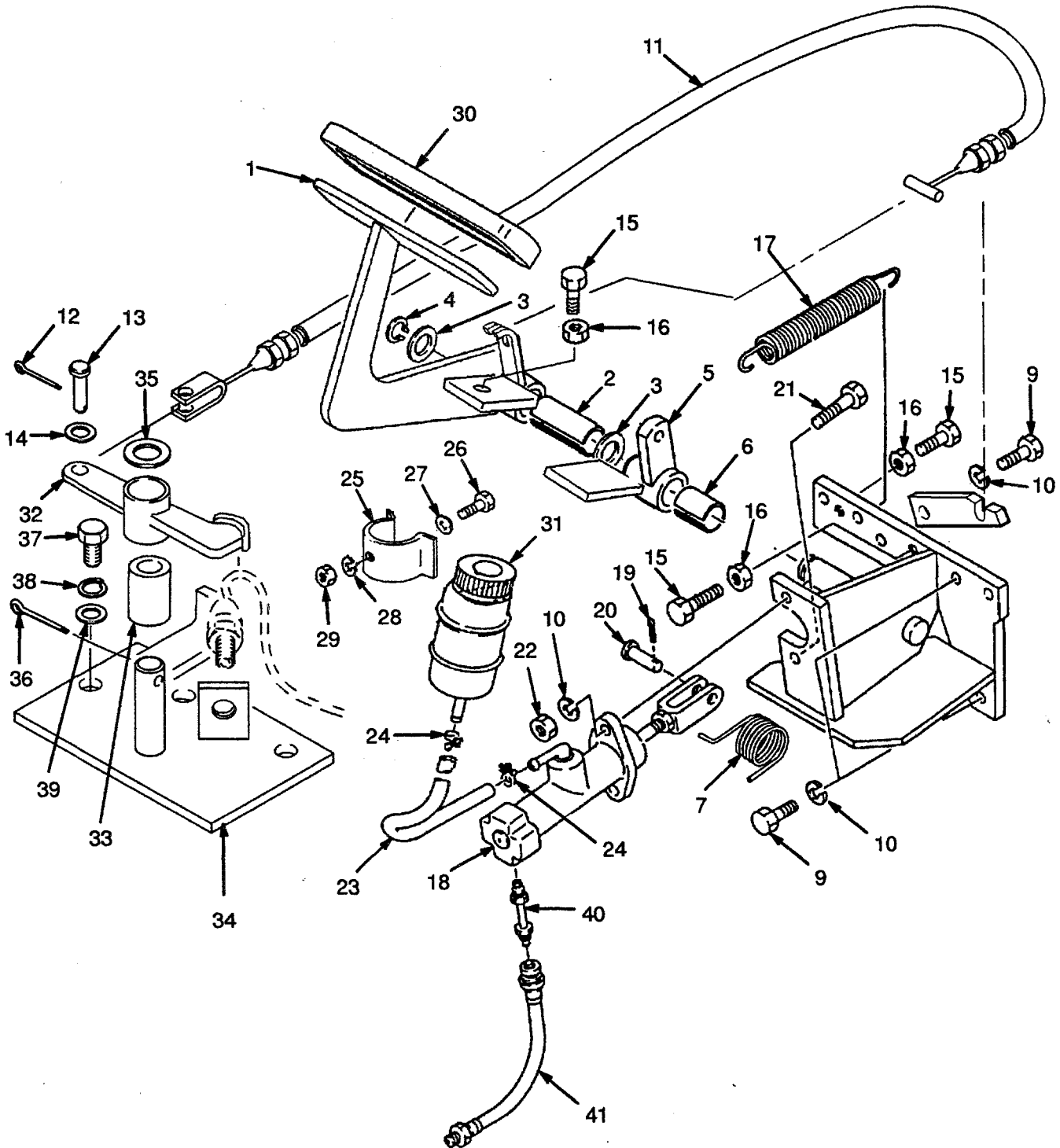
## BRAKE PEDAL LINKAGE LAST USED ON S/N D001B-3931 (Figure 100)



**BRAKE PEDAL LINKAGE**  
**LAST USED ON S/N**  
**D001B-3931**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	2021291	Brake Pedal .....	1	22	136692	Nut .....	2
2	2021310	Bush .....	1	23	2021346	Hose .....	1
3	320169	Washer .....	2	24	168718	Clamp .....	2
4	1374533	Retaining Ring .....	1	25	2021353	Bracket .....	1
5	2021312	Bellcrank .....	1	26	2022617	Bolt .....	1
6	2021315	Bush .....	1	27	320156	Washer .....	1
7	2021316	Spring .....	1	28	292680	Lockwasher .....	1
8	2021317	Bracket .....	1	29	2021892	Locknut .....	1
9	287854	Hex Head Bolt .....	3	30	1343630	Pedal .....	1
10	292682	Lockwasher .....	5	31	2021340	Reservoir .....	1
11	2021332	Cable .....	1	32	2021322	Bellcrank .....	1
12	2022509	Pin .....	1	33	2021326	Bush .....	1
13	2021907	Clevis Pin .....	1	34	2021327	Bracket .....	1
14	320155	Washer .....	1	35	320161	Washer .....	1
15	2021335	Bolt .....	3	36	2022553	Pin .....	1
16	2304281	Locknut .....	3	37	287851	Bolt .....	2
17	2021337	Spring .....	1	38	292681	Lockwasher .....	2
18	.....	Master Cylinder .....	1	39	320157	Washer .....	2
		☞ Figure 105		40	2021334	Pin .....	1
19	2021339	Pin .....	1	41	2021907	Pin .....	1
20	1362714	Clevis Pin .....	1	42	2021347	Pipe Assy .....	1
21	287860	Bolt .....	2	43	2021349	Hose .....	1

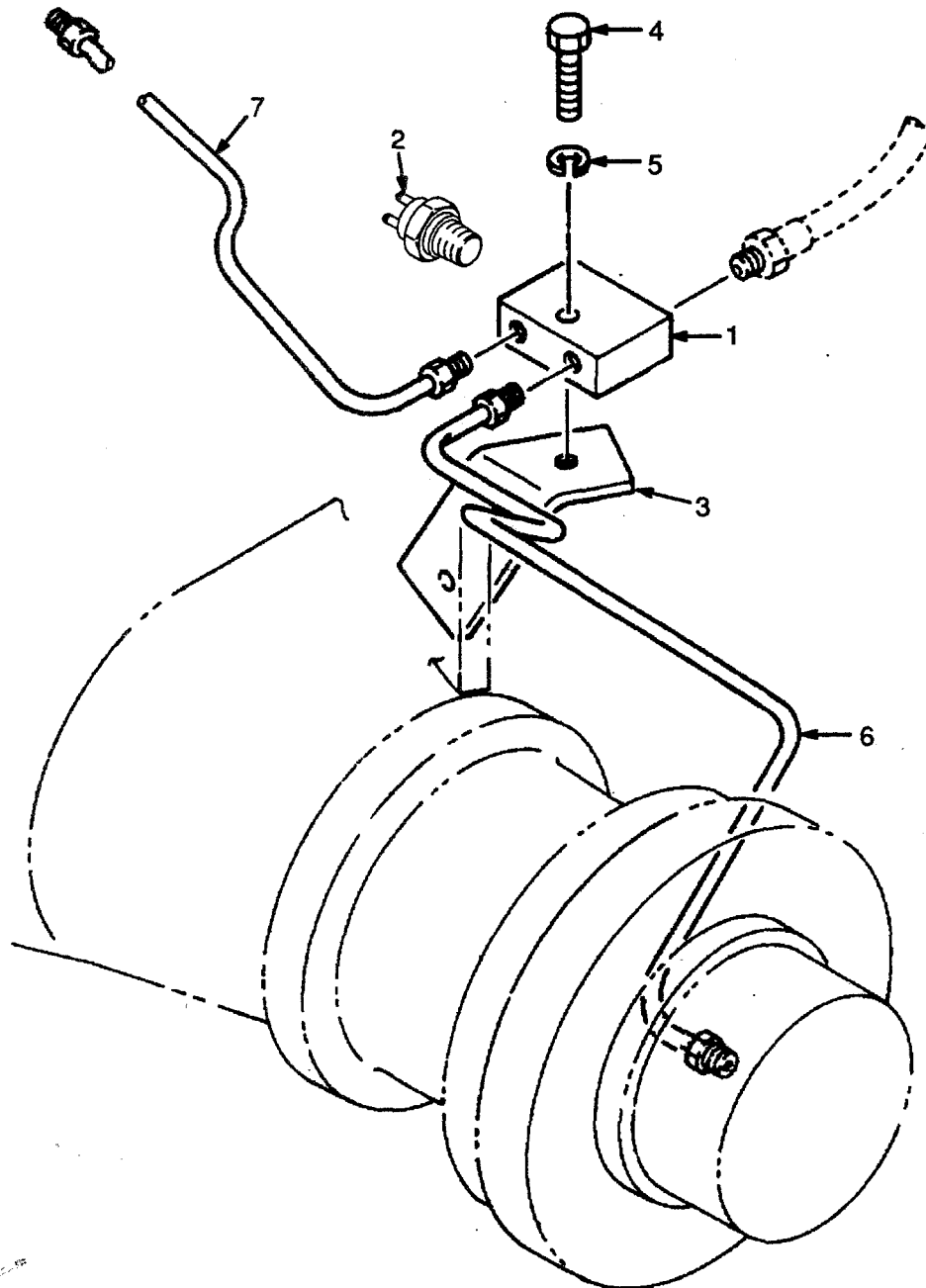
## BRAKE LINKAGE FIRST USED ON S/N D001B-3932 (Figure 101)



**BRAKE LINKAGE  
FIRST USED ON S/N  
D001B-3932**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	2021291	Brake Pedal .....	1	21	287860	Bolt .....	2
2	2021310	Bush .....	1	22	136692	Nut .....	2
3	320169	Washer .....	2	23	2021346	Hose .....	1
4	1374533	Retaining Ring .....	1	24	166857	Clamp .....	2
5	2021312	Bellcrank .....	1	25	2021353	Bracket .....	1
6	2021315	Bush .....	1	26	2022617	Bolt .....	1
7	2021316	Spring .....	1	27	320156	Washer .....	1
8	2021317	Bracket .....	1	28	292680	Lockwasher .....	1
9	287854	Hex Head Bolt .....	3	29	2021892	Locknut .....	1
10	292682	Lockwasher .....	5	30	1343630	Pedal .....	1
11	2021332	Cable .....	1	31	2021340	Reservoir .....	1
12	2022509	Pin .....	1	32	2023940	Bellcrank .....	1
13	2021907	Clevis Pin .....	1	33	2021326	Bush .....	1
14	320155	Washer .....	1	34	2021327	Bracket .....	1
15	2021335	Bolt .....	3	35	320161	Washer .....	1
16	2304281	Locknut .....	3	36	2022553	Pin .....	1
17	2021337	Spring .....	1	37	2022552	Bolt .....	2
18	.....	Master Cylinder .....	1	38	292681	Lockwasher .....	2
		☐ Figure 105		39	320157	Washer .....	2
19	2021339	Pin .....	1	40	2021347	Pipe Assy .....	1
20	1362714	Clevis Pin .....	1	41	2021349	Hose .....	1

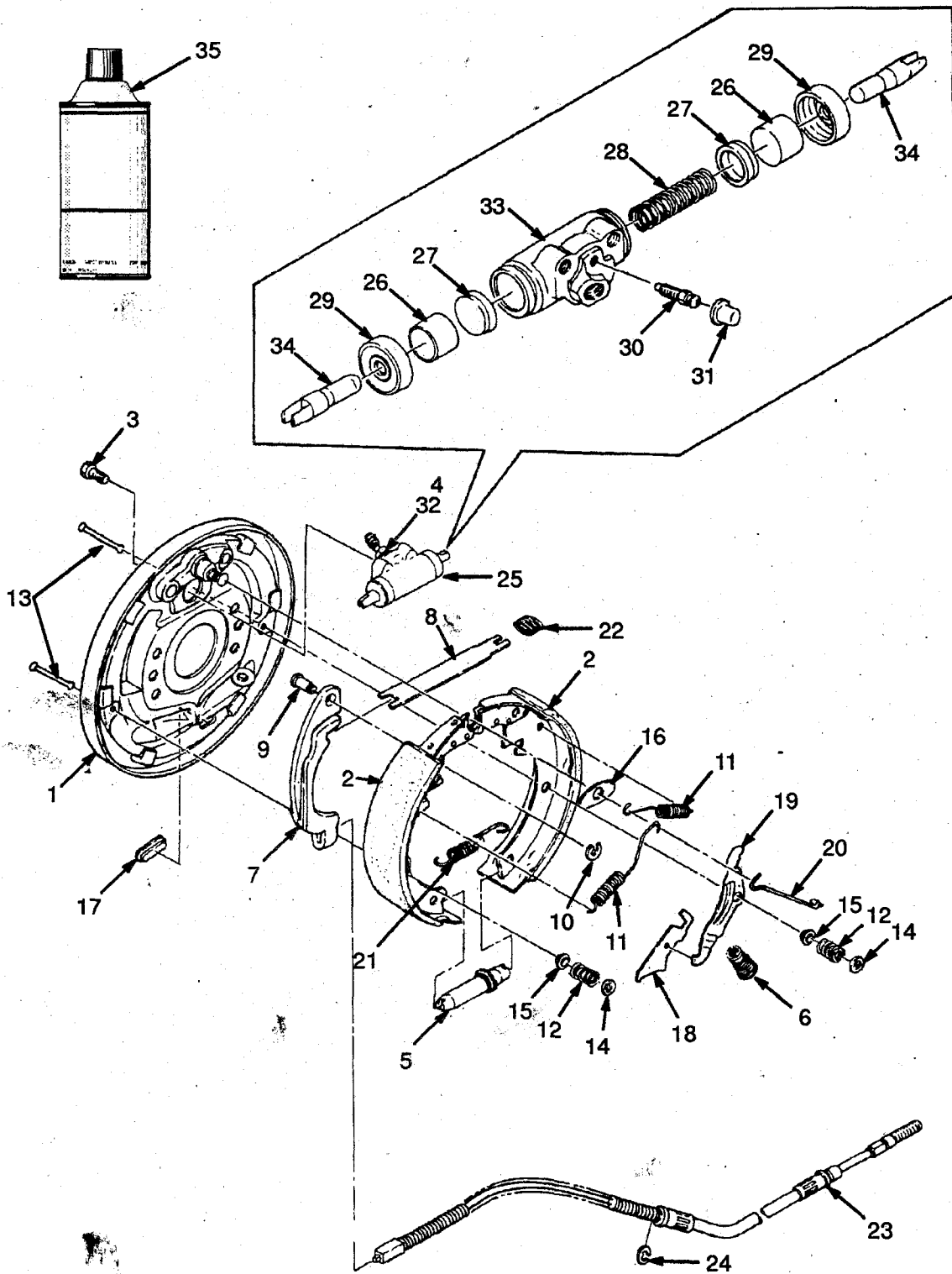
## BRAKE LINES (Figure 102)



**BRAKE LINES**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	2021470	Manifold .....	1	5	292680	Washer .....	1
2	387867	Pressure Switch .....	1	6	2021472	Pipe Assy (LH) .....	1
3	2021471	Bracket .....	1	7	2021474	Pipe Assy (RH) .....	1
4	287816	Hex Head Bolt .....	1				

## BRAKE ASSY (Figure 103)



**BRAKE ASSY**

**KEY**

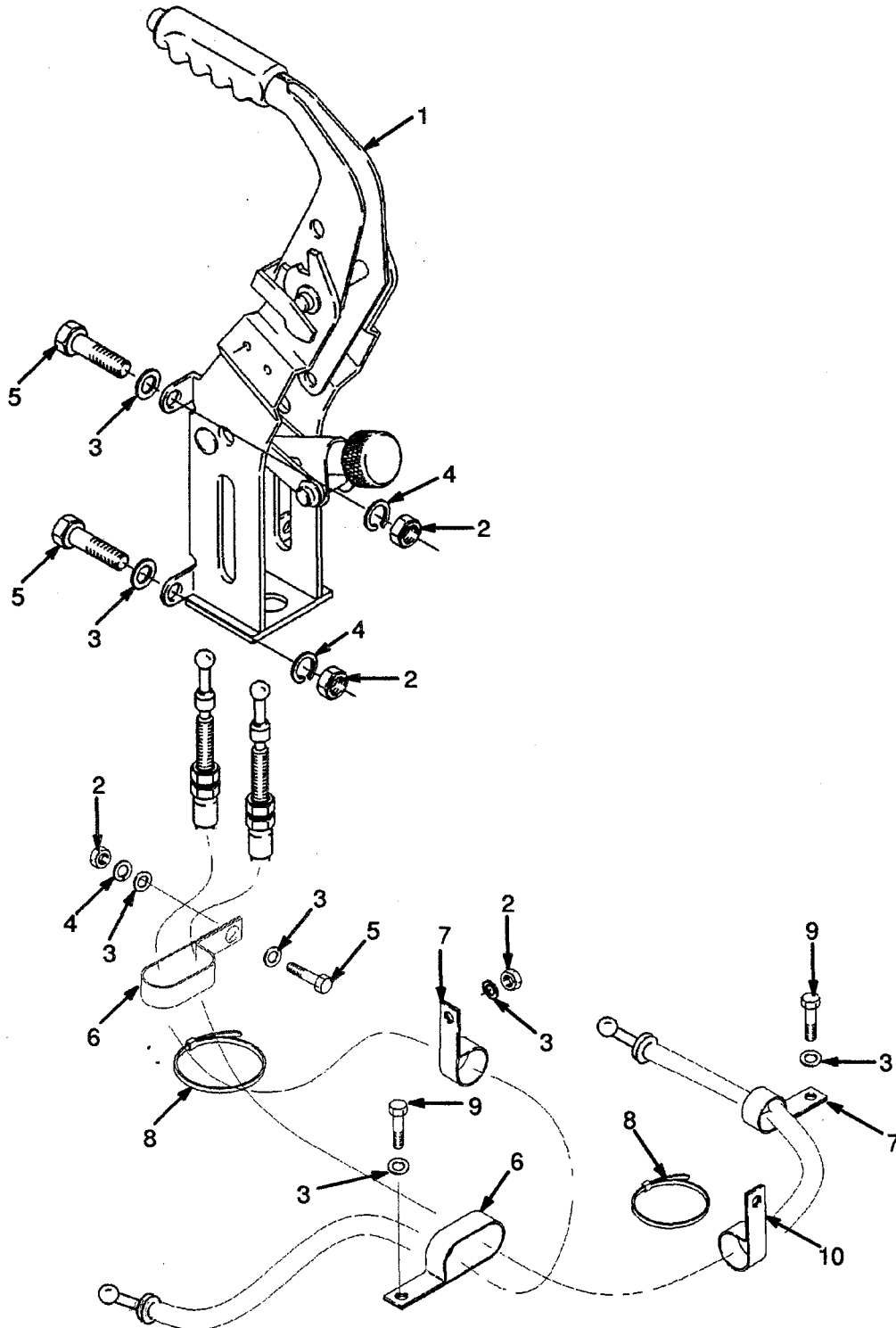
A: LH Brake  
B: RH Brake

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
	2021596	Brake Assy (LH) .....	1	..	19	<sup>c</sup> .....	Lever (RH) .....	1	
	2022351	Brake Assy (RH) .....	1		20	<sup>bc</sup> .....	Link .....	1	1
1	1367759	Backing Plate (LH) .....	1	..	21	<sup>bc</sup> .....	Spring .....	1	1
1	1367760	Backing Plate (RH) .....	1		22	1367862	Spring .....	1	1
2	<sup>a</sup> .....	Brake Shoe .....	2	2	23	2021599	Cable (LH) .....	1	..
3	1367764	Bolt .....	2	2	23	2021620	Cable (RH) .....	1	
4	1367765	Plug .....	1	1	24	1367865	Retainer .....	1	1
5	<sup>b</sup> .....	Adjuster (LH) .....	1	..	25	1367762	Wheel Cylinder (LH) .....	1	..
5	<sup>c</sup> .....	Adjuster (RH) .....	1		25	1367763	Wheel Cylinder (RH) .....	1	
6	<sup>bc</sup> .....	Spring .....	1	1	26	<sup>e</sup> .....	Piston .....	2	2
7	1367769	Lever (LH) .....	1	..	27	<sup>e</sup> .....	Cup .....	2	2
7	1367770	Lever (RH) .....	1		28	<sup>e</sup> .....	Spring .....	1	1
8	1367771	Strut .....	1	1	29	<sup>e</sup> .....	Boot .....	2	2
9	<sup>a</sup> .....	Pin .....	1	1	30	1367870	Screw .....	1	1
10	<sup>a</sup> .....	Retainer .....	1	1	31	1367871	Cup .....	1	1
11	1367774	Spring .....	2	2	32	1367872	Tube .....	1	1
12	<sup>d</sup> .....	Spring .....	2	2	33	<sup>e</sup> .....	Body (LH) .....	1	..
13	<sup>d</sup> .....	Pin .....	2	2	33	<sup>e</sup> .....	Body (RH) .....	1	
14	<sup>d</sup> .....	Sleeve .....	1	1	34	1367875	Piston Rod .....	2	2
15	<sup>d</sup> .....	Washer .....	3	3	35	3060380	Brake Cleaner .....	ARAR	
16	1367854	Plate .....	1	1					
17	1367855	Plug .....	1	1					
18	<sup>b</sup> .....	Lever (LH) .....	1	..					
18	<sup>c</sup> .....	Lever (RH) .....	1						
19	<sup>b</sup> .....	Lever (LH) .....	1	..					

<sup>a</sup>	Included In Kit-Brake Shoe 1367880
<sup>b</sup>	Included In Kit-Auto Adjuster LH 1367877
<sup>c</sup>	Included In Kit-Auto Adjuster RH 1367878
<sup>d</sup>	Included In Kit-Shoe Hold Down 1367879
<sup>e</sup>	Included In Kit-Wheel Cylinder 1367876

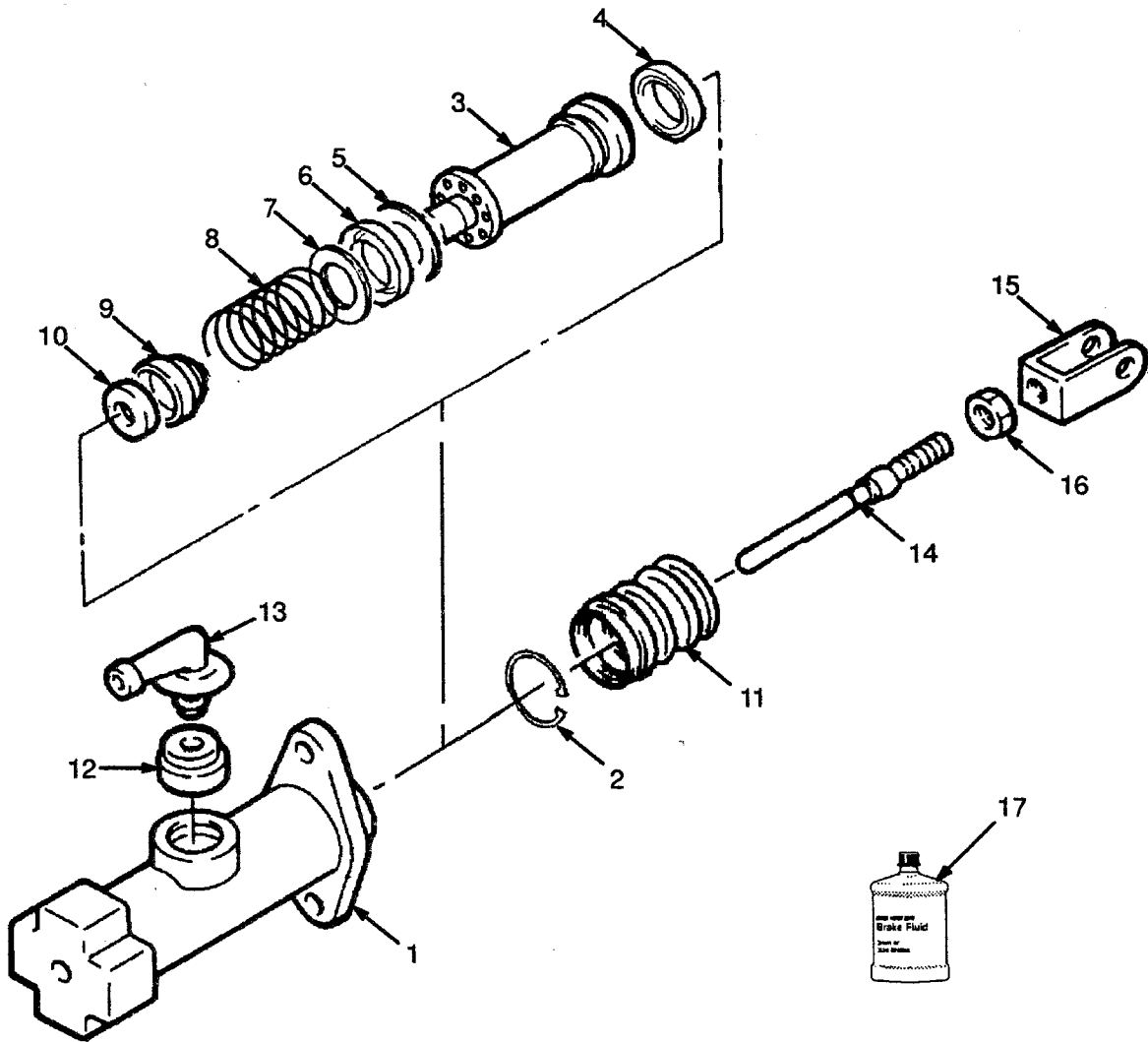
## PARK BRAKE LEVER (Figure 104)



**PARK BRAKE LEVER**

<u>REF</u>	<u>PART NO.</u>	<u>NAME OF PART</u>	<u>QTY</u>	<u>REF</u>	<u>PART NO.</u>	<u>NAME OF PART</u>	<u>QTY</u>
1	1376557	Park Brake Lever .....	1	6	176910	Clamp .....	2
2	239503	Nut .....	5	7	124297	Clamp .....	2
3	320157	Washer .....	8	8	137852	Strap Clamp .....	2
4	292681	Washer .....	5	9	287805	Hex Head Bolt .....	3
5	136749	Hex Head Bolt .....	5	10	16112	Clamp (Transmission) .....	1

## BRAKE MASTER CYLINDER (Figure 105)



**BRAKE MASTER CYLINDER**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	2021338	Master Cylinder .....	1	11 <sup>a</sup>	.....	Boot .....	1
1 <sup>a</sup>	.....	Cylinder Assy .....	1	12 <sup>a</sup>	.....	Fitting .....	1
2 <sup>a</sup>	.....	Cirdip .....	1	13 <sup>a</sup>	.....	Fitting .....	1
3 <sup>a</sup>	.....	Piston .....	1	14 <sup>a</sup>	.....	Push Rod .....	1
4 <sup>a</sup>	.....	Cup .....	1	15	1367194	Clevis .....	1
5 <sup>a</sup>	.....	Cup .....	1	16	2304281	Locknut .....	1
6 <sup>a</sup>	.....	Cup .....	1	17	3060656	Brake Fluid (1L) .....	AR
7 <sup>a</sup>	.....	Retainer .....	1	17	3060657	Brake Fluid (0,5L) .....	AR
8 <sup>a</sup>	.....	Spring .....	1				
9 <sup>a</sup>	.....	Check Valve .....	1				
10 <sup>a</sup>	.....	Valve Seat .....	1				

<sup>a</sup> Included In Repair Kit 1367193