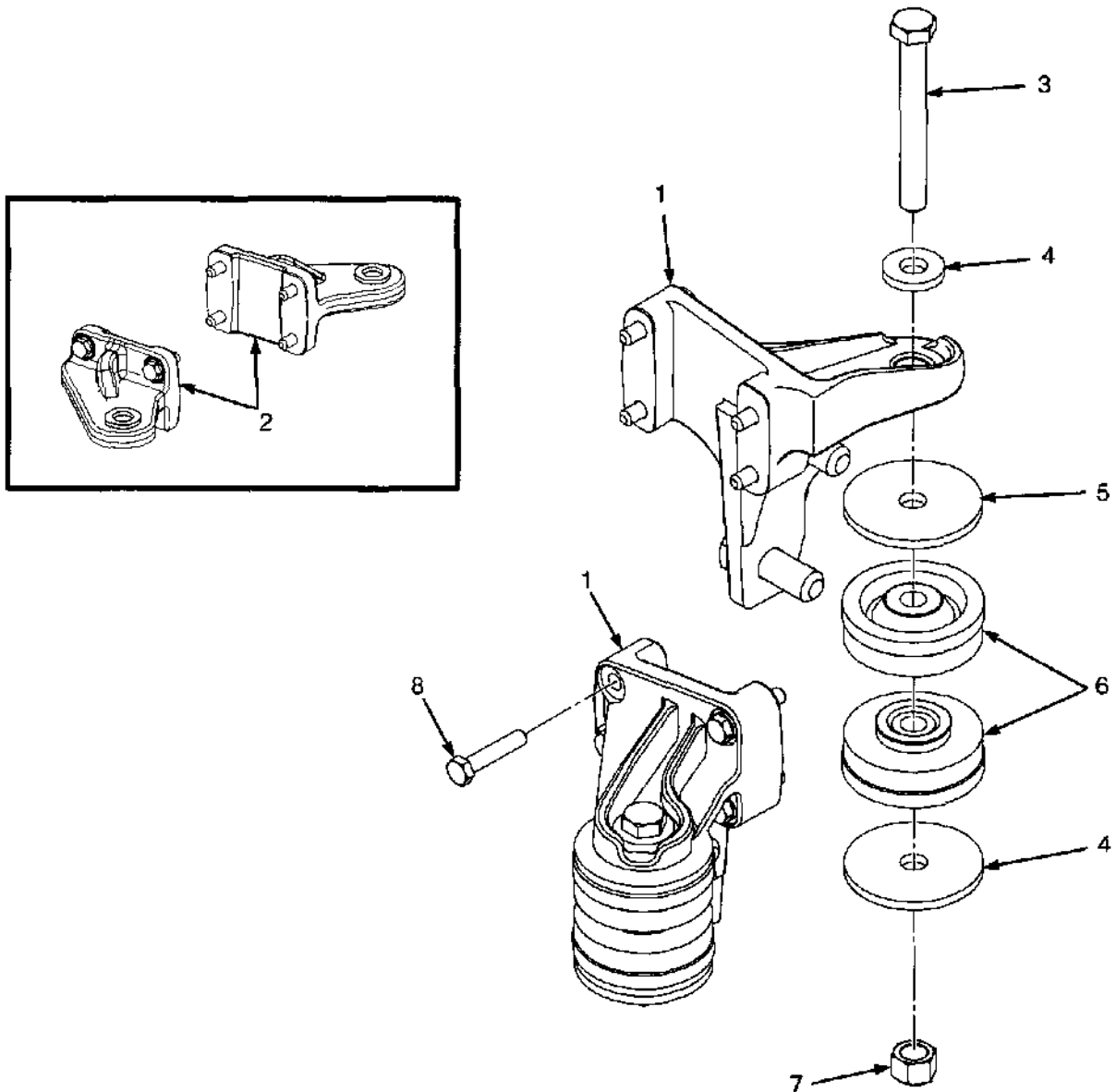


ENGINE MOUNTING (Figure 2-1)

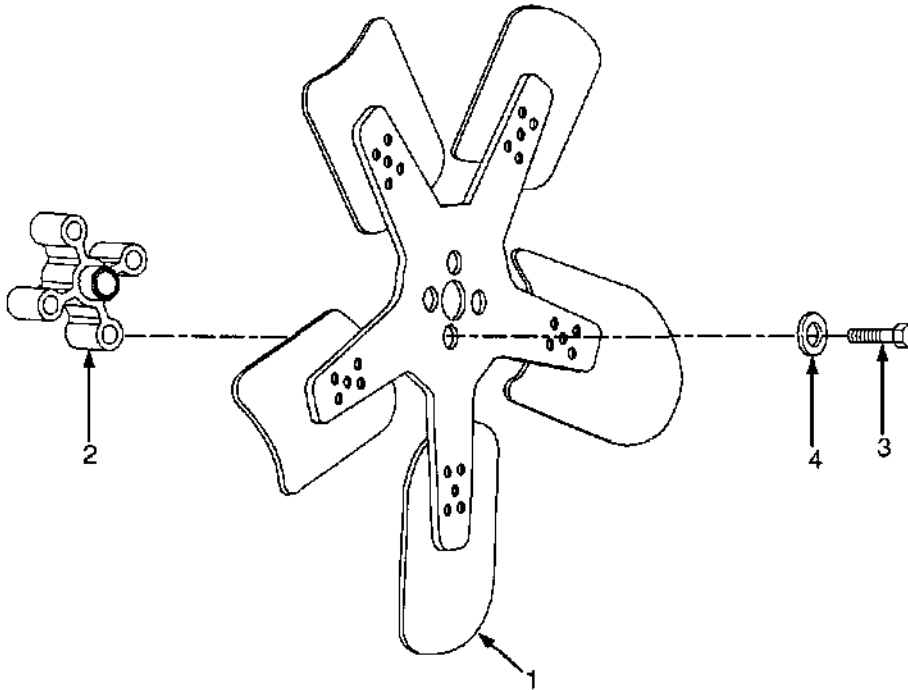


BP000184

ENGINE MOUNTING**KEY:****A: Mazda Engine****B: Yanmar Diesel Engine**

ITEM	PART NO.	DESCRIPTION	QTY	
			A	B
1	1557478	Engine Mount (RH)	1	..
1	1557479	Engine Mount (LH)	1	..
2	1557767	Engine Mount	2
3	293698	Capscrew	2	2
4	1504075	Washer	2	2
5	1557737	Washer	4	4
6	2069951	Isolator	4	4
7	1565453	Nut (Flange)	2	2
8	1565150	Bolt (Flange)	8	8

FAN ASSEMBLY (Figure 2-2)



HP061244

KEY:

A: Mazda Engine

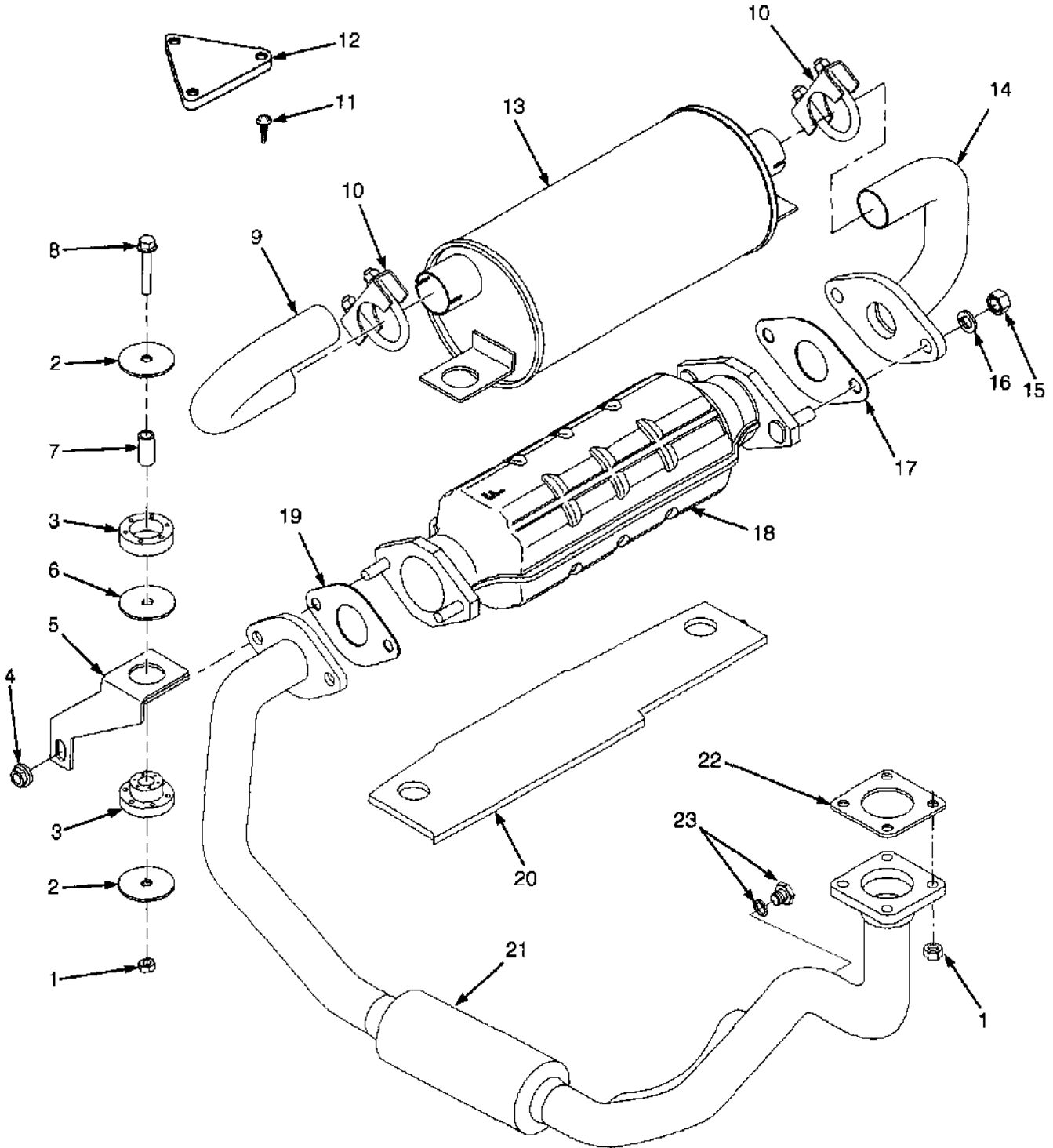
B: Yanmar Diesel Engine

ITEM	PART NO.	DESCRIPTION	QTY	
			A	B
1	1375642	Fan.....	1	1
2	1528140	Spacer.....	1	..
2	1377781	Spacer.....	..	1
3	293619	Capscrew.....	4	4
4	296418	Washer.....	4	4

**COOLING
MAZDA 2.0L
LPG****KEY:****A: Serpentine Radiator****B: Square Wave Radiator**

ITEM	PART NO.	DESCRIPTION	QTY	
			A	B
1	1534355	Bracket (Top)	1	..
1	1534356	Bracket (Top)	1
2	1530243	Insert.....	4	4
3	1583611	Capscrew.....	4	4
4	1352140	Cap	1	1
5	1529787	Isolator.....	4	4
6	2060012	Radiator	1	..
6	1528595	Plug (Drain)	1	..
6	2060015	Radiator	1
7	1527982	Clamp	3	3
8	2058863	Hose (Upper)	1	1
9	1502000	Clamp	1	1
10	1581392	Shroud	1	..
10	1581391	Shroud	1
11	1535257	Clip	2	2
12	320154	Washer	2	2
13	302023	Screw.....	2	2
14	1329271	Clip	2	2
15	2059211	Hose (Lower)	1	1
16	1531404	Sensor (Low Coolant Level) (Optional).....	1	1
16	14385	Plug (Optional).....	1	1
16	246108	Sealant	AR	AR
17	1329240	Tube.....	1	1
18	1480237	Clip Nut.....	1	1
19	369815	Clamp	2	2
20	1347026	Reservoir	1	1
21	1531167	Bracket.....	1	1
22	1527879	Capscrew.....	2	2
23	345455	Outlet Assembly.....	1	1
23	339735	Hose	1	1
23	345453	Outlet (Reservoir)	1	1
23	345454	Cap.....	1	1
23	336550	Bushing	1	1

EXHAUST (Figure 2-4) MAZDA 2.0L WITH CATALYTIC CONVERTER

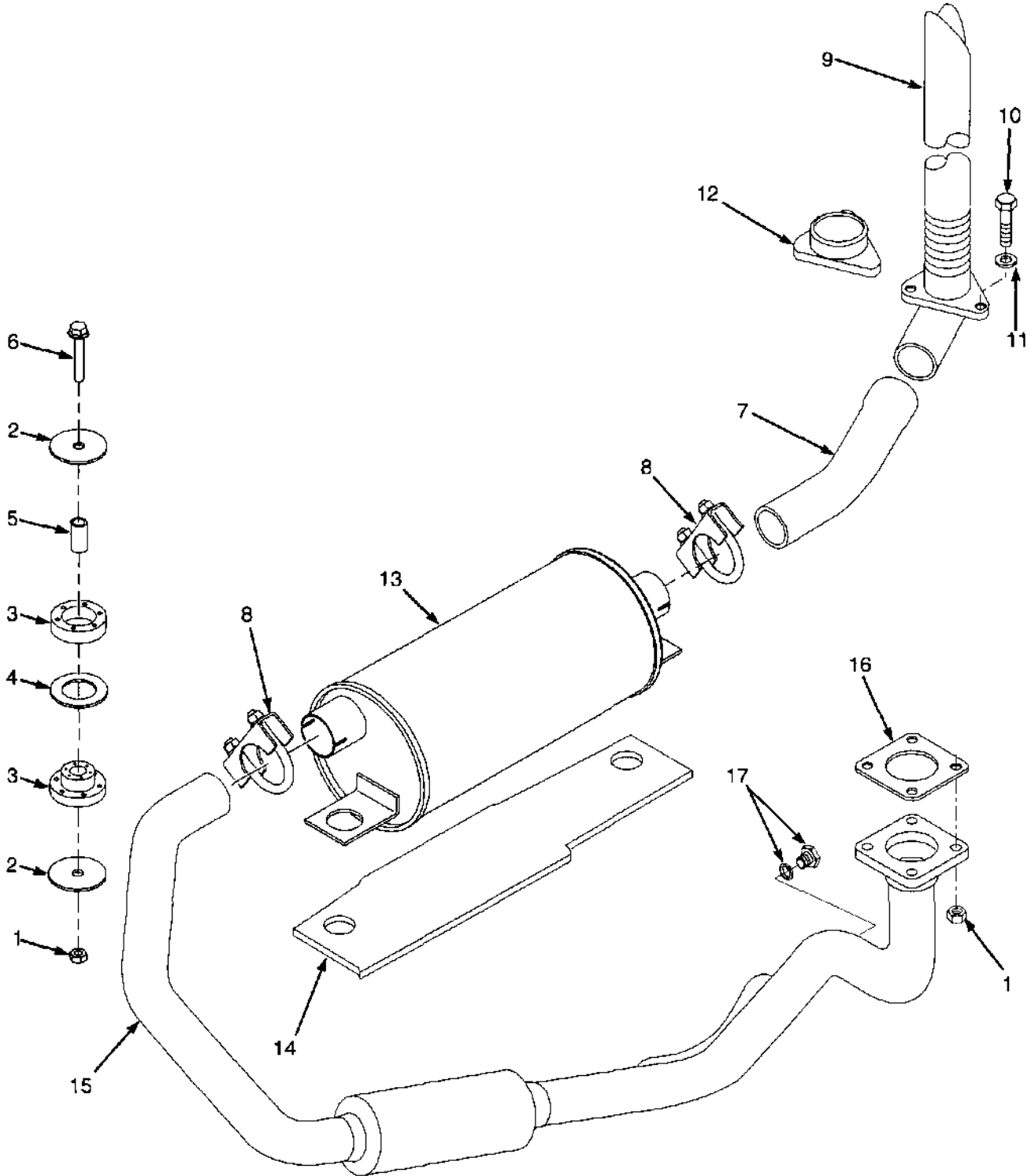


BP110024

**EXHAUST
MAZDA 2.0L
WITH CATALYTIC CONVERTER**

ITEM	PART NO.	DESCRIPTION	QTY
1	1582222	Lock Nut.....	6
2	1528938	Washer.....	4
3	1528930	Isolator.....	2
4	1460477	Nut (Flange).....	2
5	1532523	Bracket.....	1
6	1532585	Washer.....	1
7	1528934	Spacer.....	2
8	1510115	Capscrew.....	2
9	1589312	Exhaust Pipe.....	1
10	68968	Clamp.....	2
11	1347045	Fastener.....	3
12	1533639	Cover.....	1
13	2060957	Muffler (LPG).....	1
14	1534174	Exhaust Pipe.....	1
15	1469405	Nut.....	2
16	292683	Lockwasher.....	2
17	1469379	Gasket.....	1
18	1560278	Catalytic Converter.....	1
18	1495501	Bolt.....	2
18	1495502	Bolt.....	2
19	1547712	Gasket.....	1
20	1585595	Exhaust Shield.....	1
21	1585483	Exhaust Pipe.....	1
22	1528937	Gasket.....	1
23	1396518	Plug Assembly.....	1
23	1509103	Ring (Copper).....	1

EXHAUST (Figure 2-5) MAZDA 2.0L WITHOUT CATALYTIC CONVERTER

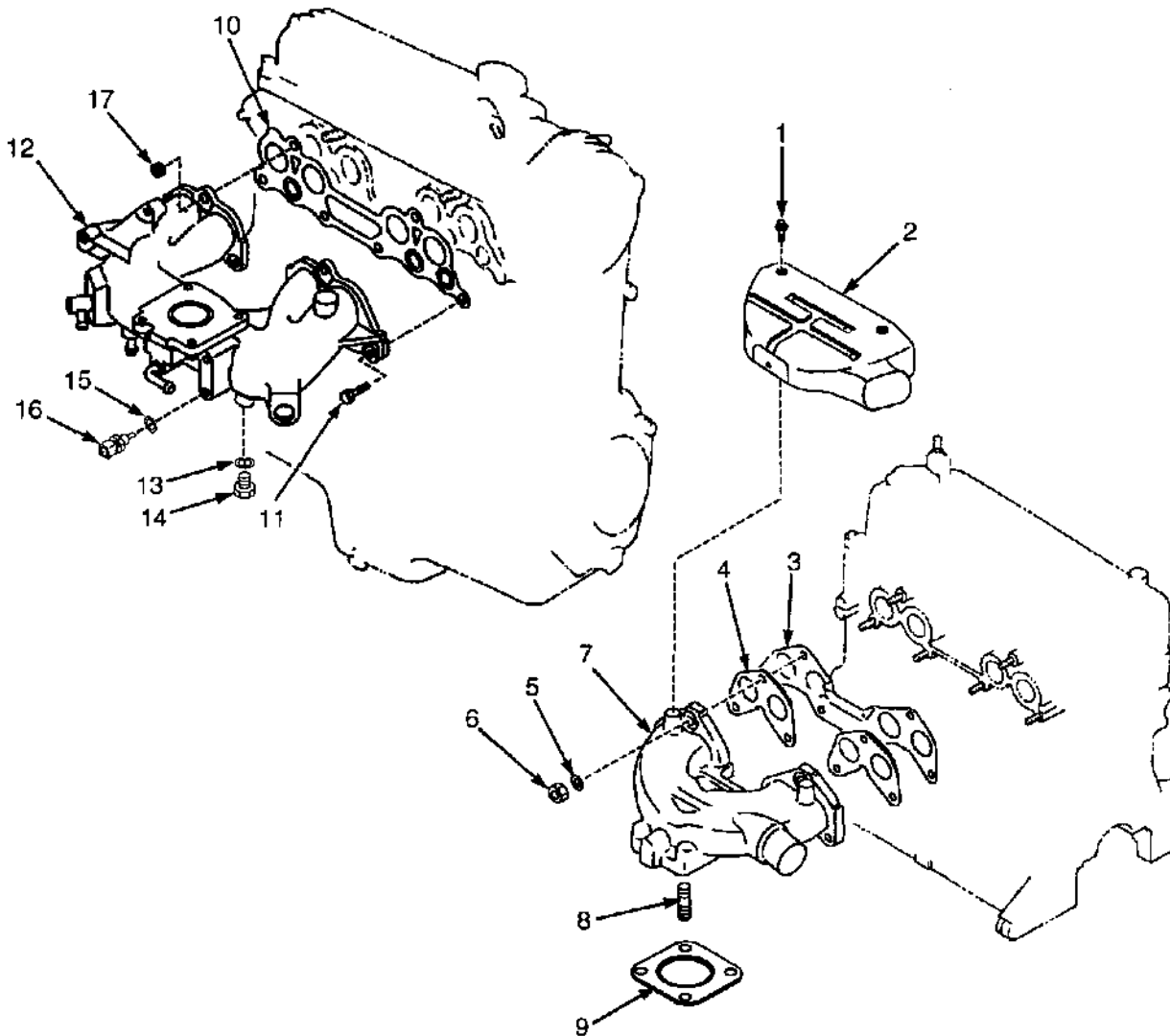


BP110025

**EXHAUST
MAZDA 2.0L
WITHOUT CATALYTIC CONVERTER**

ITEM	PART NO.	DESCRIPTION	QTY
1	1582222	Lock Nut.....	6
2	1528938	Washer	4
3	1528930	Isolator	2
4	1532585	Washer	2
5	1528934	Spacer	2
6	1510115	Cap screw.....	2
7	1531829	Exhaust Pipe	1
8	68968	Clamp	2
9	1531830	Tail Pipe	1
10	1586013	Cap screw.....	3
11	320159	Washer	3
12	2021394	Cover	1
13	2060957	Muffler (LPG).....	1
14	1585595	Exhaust Shield.....	1
15	1565946	Exhaust Pipe	1
16	1528937	Gasket	1
17	1396518	Plug Assembly.....	1
17	1509103	Ring (Copper).....	1

INTAKE AND EXHAUST MANIFOLDS (Figure 2-6) MAZDA 2.0L

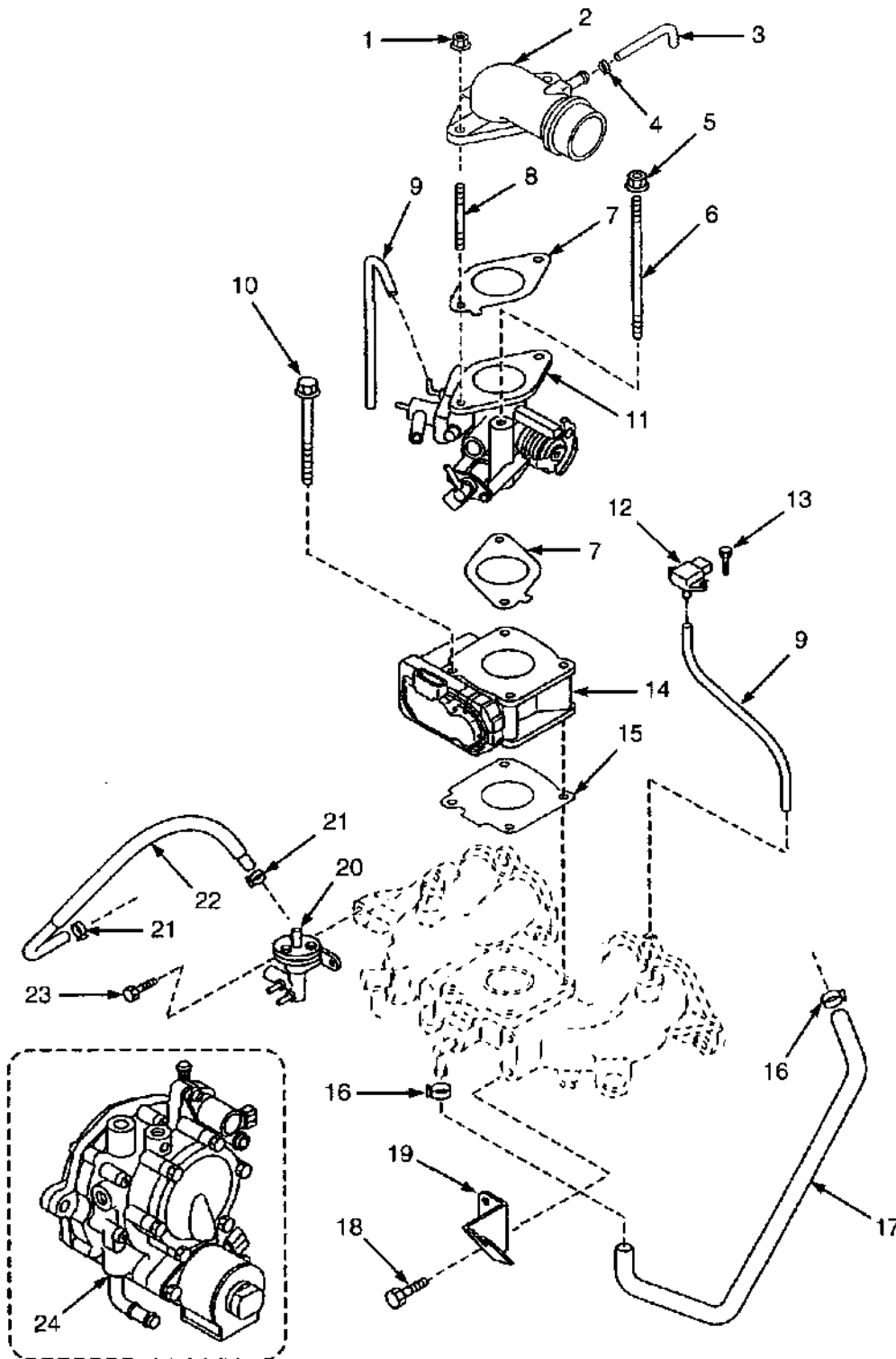


BP000192

**INTAKE AND EXHAUST MANIFOLDS
MAZDA 2.0L**

ITEM	PART NO.	DESCRIPTION	QTY
1	1361898	Bolt	3
2	1370691	Cover	1
3	1361747	Gasket Set	1
4	1370689	Gasket	2
5	1370690	Washer	6
6	1361746	Nut	6
7	1370688	Manifold (Exhaust)	1
8	1361745	Stud	4
9	1338308	Gasket	1
10	1553776	Gasket	1
11	1361885	Bolt	2
12	1573015	Intake Manifold	1
13	1368743	Washer	1
14	1366902	Bolt	1
15	1368886	Washer	1
16	1539962	Sensor (Air Temperature)	1
17	326504	Nut	4

ENGINE FUEL SYSTEM AND EMISSION CONTROL (Figure 2-7) MAZDA 2.0L



BP090011

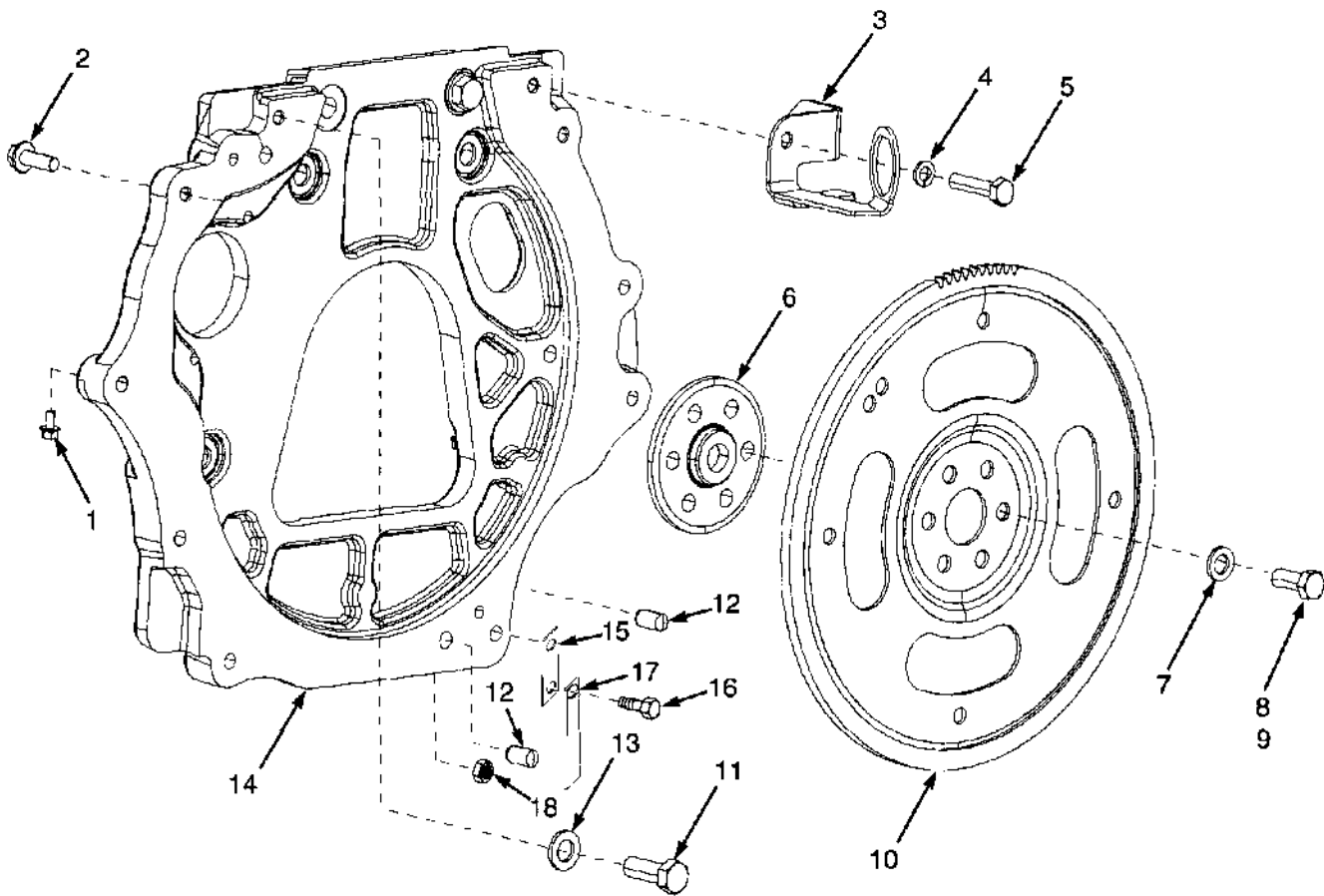
**ENGINE FUEL SYSTEM AND EMISSION CONTROL
MAZDA 2.0L**

ITEM	PART NO.	DESCRIPTION	QTY
1	2066629	Nut	2
2	1573118	Air Funnel	1
3	1573562	Hose (Ventilation)	1
4	1361871	Clamp	1
5	326504	Nut	2
6	1582323	Stud	2
7	1573117	Gasket	2
8	1553774	Stud	2
9	a 1495413	Hose	AR
10	1582321	Bolt	1
11	1573119	Carburetor	1
12	1548352	Sensor (MAP)	1
13	1582324	Screw	2
14	1553838	Governor	1
15	1553832	Gasket	1
16	1366933	Clamp	2
17	1573564	Hose (PCV)	1
18	1361898	Bolt	2
19	1573021	Bracket (Throttle)	1
20	1581048	Fuel Filter Assembly	1
20	1583593	Cover Set	1
20	1581051	Screw Set	1
20	1581052	Fuel Filter Set (With O-Ring)	1
21	1553799	Clamp	2
22	1573120	Hose (Fuel)	1
23	1361878	Screw	2
24	1594144	Regulator Lockout	1

FOOTNOTES:

a Cut To Length

FLYWHEEL AND HOUSING (Figure 2-8) MAZDA 2.0L

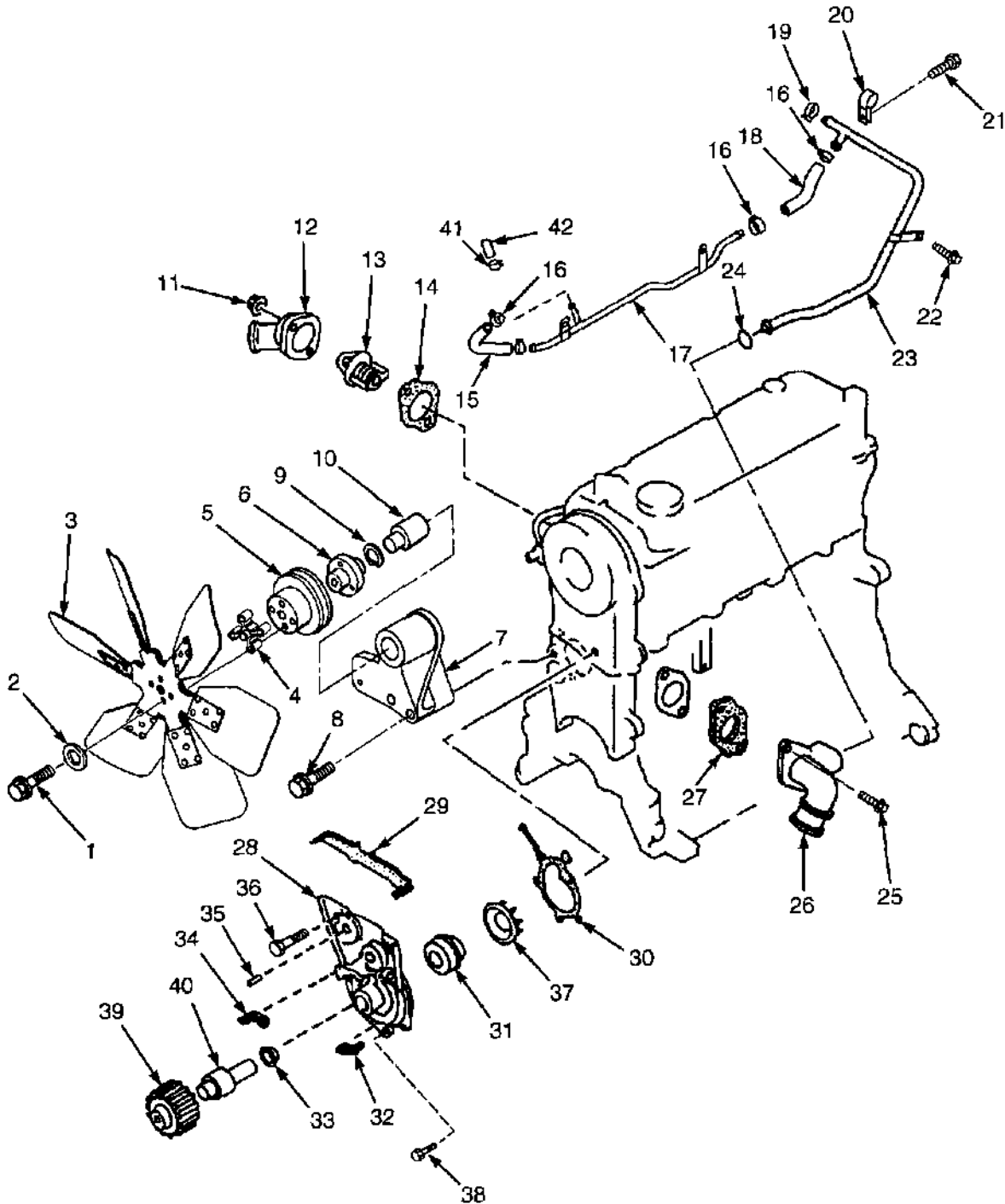


HP061060

**FLYWHEEL AND HOUSING
MAZDA 2.0L**

ITEM	PART NO.	DESCRIPTION	QTY
1	1534417	Capscrew.....	3
2	1527884	Capscrew.....	2
3	1551608	Bracket.....	1
4	292682	Lockwasher.....	10
5	292517	Capscrew.....	10
6	1506572	Adapter.....	1
7	296422	Washer.....	6
8	1528415	Capscrew.....	6
9	360387	Sealant.....	AR
10	1605467	Flywheel.....	1
11	2072918	Capscrew.....	6
12	303150	Pin.....	2
13	296424	Washer.....	6
14	1553266	Flywheel Housing.....	1
15	1565832	Bracket.....	1
16	1586013	Capscrew.....	1
17	240072	Static Strap.....	1
18	1460477	Nut (Flange).....	1

WATER PUMP (Figure 2-9) MAZDA 2.0L

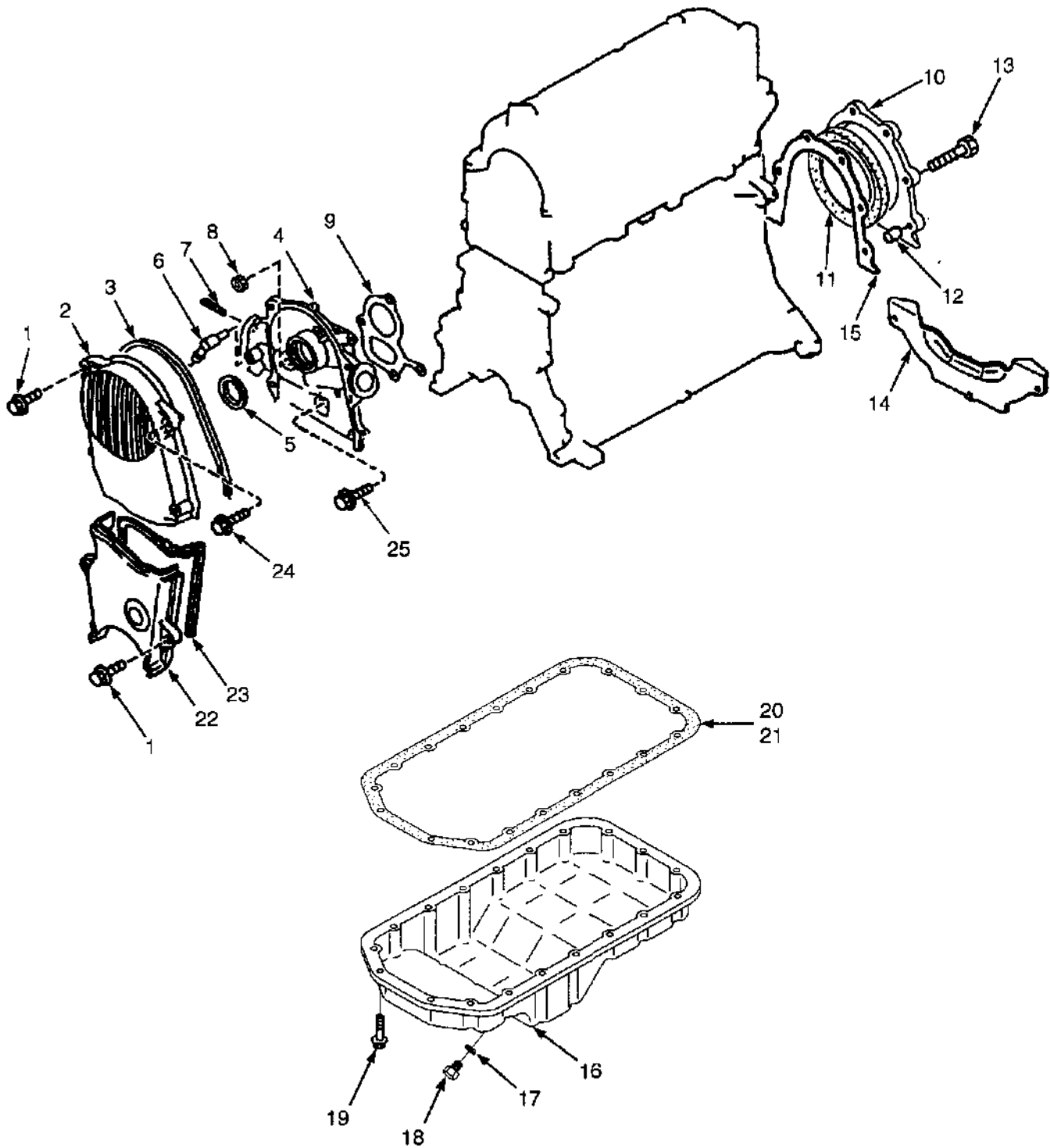


BP000174

**WATER PUMP
MAZDA 2.0L**

ITEM	PART NO.	DESCRIPTION	QTY
	1587843	Engine Block (Long) (2.0L).....	1
1	293619	Capscrew.....	4
2	296418	Washer.....	4
3	1375642	Fan.....	1
4	1528140	Spacer.....	1
5	1573179	Pulley (Fan).....	1
6	1361813	Hub.....	1
7	1573176	Bracket Assembly.....	1
8	2045026	Screw.....	3
9	2045025	Clip.....	1
10	2029116	Shaft (Bearing).....	1
11	326504	Nut.....	2
12	1361821	Cover (Thermostat).....	1
13	1495428	Thermostat.....	1
14	1367191	Gasket.....	1
15	1361825	Hose.....	1
16	1361873	Clamp.....	3
17	1553945	Pipe (Water Bypass).....	1
18	2029108	Hose.....	1
19	1361886	Clamp.....	1
20	1361826	Clip.....	1
21	1361898	Bolt.....	1
22	2022309	Bolt.....	1
23	1553943	Pipe.....	1
24	1361827	O-Ring.....	1
25	1361875	Capscrew.....	2
26	2029112	Pipe (Intake).....	1
27	2029120	Gasket (Intake).....	1
28	2028644	Pump Assembly.....	1
29	Seal (Upper).....	1
30	2028645	Gasket.....	1
31	Seal.....	1
32	Seal.....	1
33	Baffle.....	1
34	Seal (Lower).....	1
35	Stud.....	1
36	326608	Bolt.....	2
37	Impeller.....	1
38	1369914	Bolt.....	5
39	Pulley.....	1
40	Shaft.....	1
41	1495429	Clamp.....	1
42	1361790	Cap.....	1
	2045036	Gasket Kit (Includes Items 14, 24, 27, 29-30, 32, 34).....	1

TIMING GEAR COVER AND OIL PAN (Figure 2-10) MAZDA 2.0L

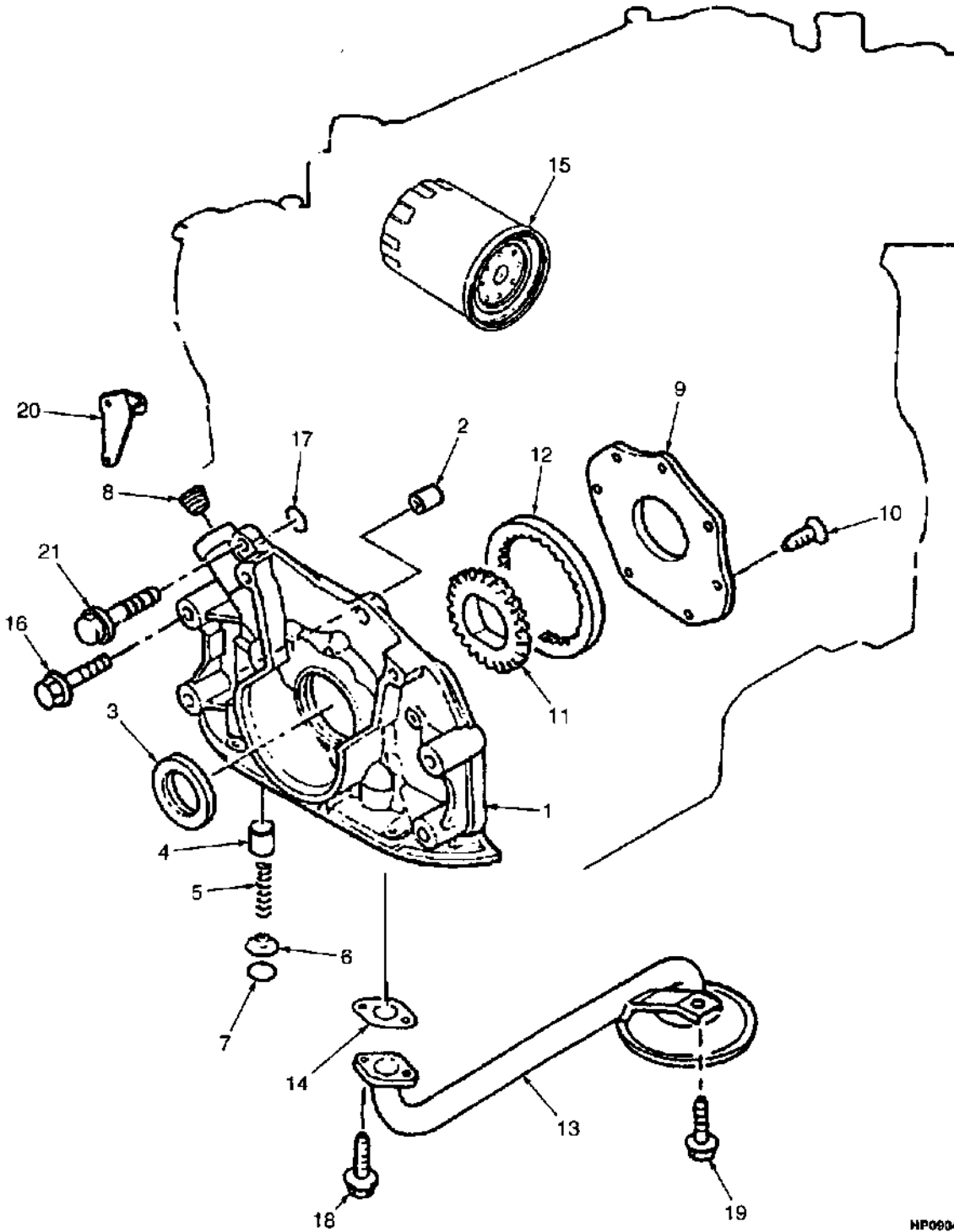


HP001085

**TIMING GEAR COVER AND OIL PAN
MAZDA 2.0L**

ITEM	PART NO.	DESCRIPTION	QTY
	1587843	Engine Block (Long)	1
1	1362001	Bolt	5
2	1553716	Cover (Upper Timing Belt).....	1
3	1553717	Gasket.....	1
4	1553715	Housing Assembly.....	1
5	1361688	Oil Seal	1
6	1361692	Hose.....	1
7	1362012	Stud.....	2
8	326504	Nut.....	1
9	1361679	Gasket.....	1
10	1361689	Cover Assembly	1
11	1361691	Oil Seal (Rear)	1
12	1362010	Pin.....	2
13	1362011	Bolt	6
14	1371652	Cover.....	1
15	1361690	Gasket.....	1
16	1361680	Oil Pan Assembly	1
17	1362015	Gasket.....	1
18	1361681	Drain Plug	1
19	1370736	Capscrew	19
20	1361682	Gasket (Oil Pan).....	1
21	1370737	Sealant	1
22	2051128	Cover.....	1
23	2028853	Gasket.....	1
24	2029086	Bolt	1
25	1369993	Bolt	2
	2045036	Gasket Kit (Includes Items 3, 5, 9-11, 20, 23)	1

OIL PUMP AND FILTER (Figure 2-11) MAZDA 2.0L

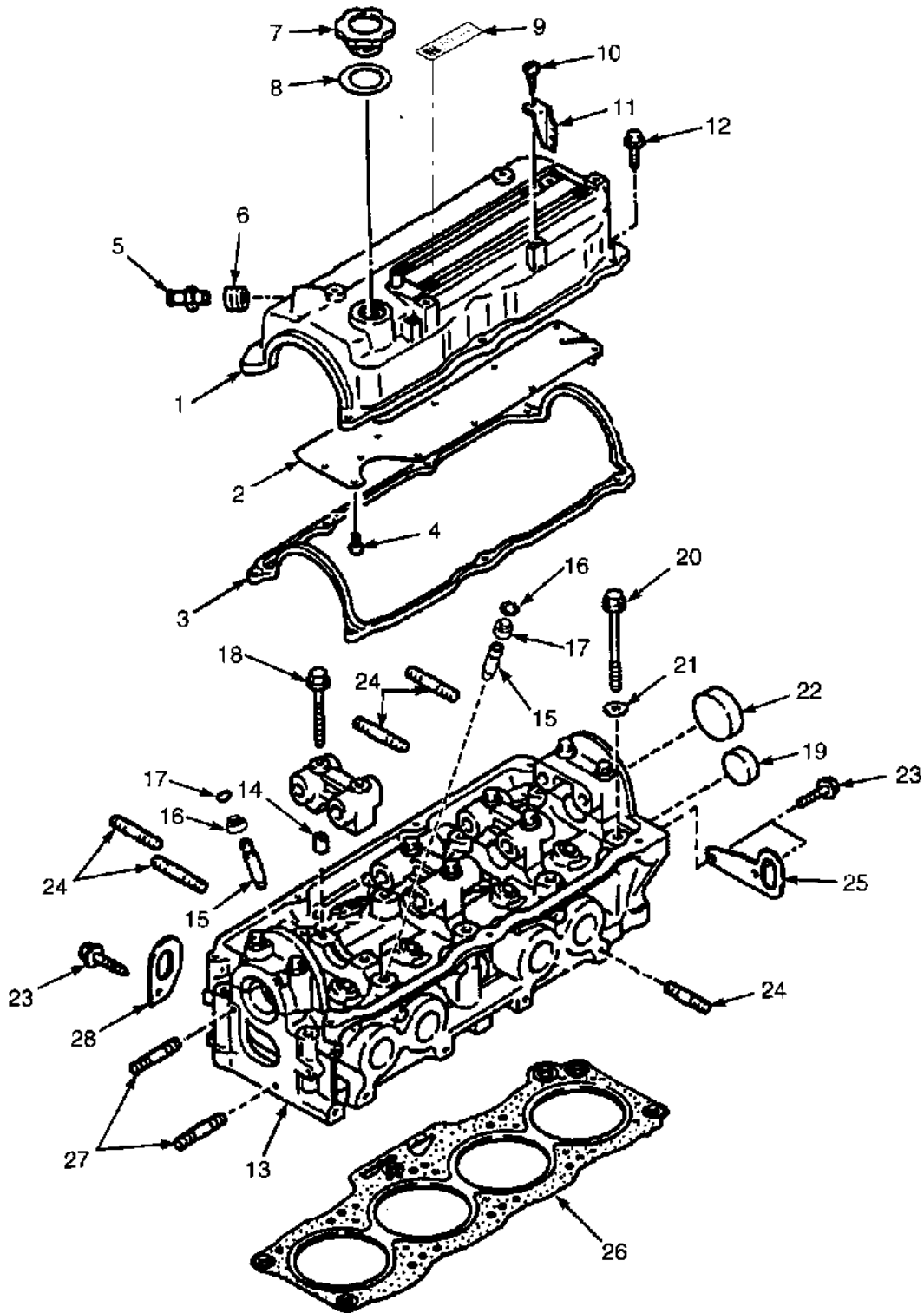


HP090491

**OIL PUMP AND FILTER
MAZDA 2.0L**

ITEM	PART NO.	DESCRIPTION	QTY
	1587843	Engine Block (Long)	1
1	1455676	Oil Pump.....	1
2	1361798	Pin.....	2
3	1361688	Oil Seal	1
4	1455674	Plunger.....	1
5	326748	Spring.....	1
6	326749	Seat.....	1
7	1361879	Snap Ring	1
8	1495426	Plug.....	1
9	2029100	Cover.....	1
10	1455677	Screw	7
11	2029101	Gear	1
12	2029102	Gear	1
13	1361806	Strainer.....	1
14	1361807	Gasket	1
15	333642	Filter	1
16	1553878	Bolt	2
17	1361801	O-Ring	1
18	1361878	Screw	2
19	1361868	Screw	1
20	1495427	Pin (Top Indicator)	1
21	2029103	Bolt	4

CYLINDER HEAD (Figure 2-12) MAZDA 2.0L



BP000199

**CYLINDER HEAD
MAZDA 2.0L**

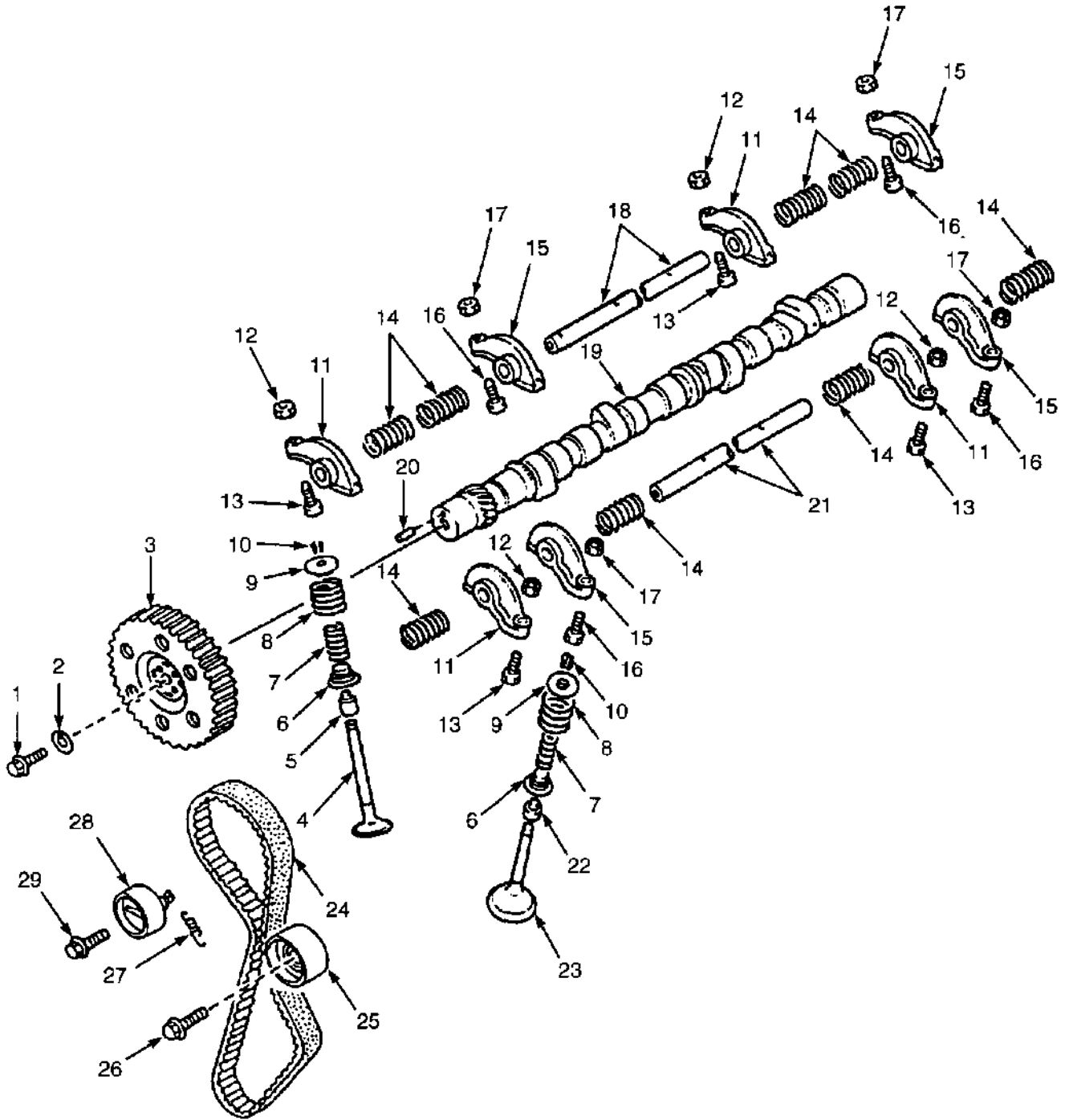
ITEM	PART NO.	DESCRIPTION	QTY
	1587843	Engine Block (Long)	1
1	1360883	Cover Assembly	1
2	1360884	Plate	1
3	1360886	Gasket	1
4	2022655	Screw	10
5	1360893	Valve	1
6	1360892	Seal	1
7	1360887	Cap	1
8	1360888	Gasket	1
9	Label	1
10	1362000	Screw	2
11	1360885	Cord Protector	2
12	1362001	Bolt	7
13	1360878	Cylinder Head	1
14	1362002	Pin	10
15	1360895	Valve Guide Assembly	8
16	1360879	Clip	1
17	b 1361718	Seal (Intake)	4
17	a 1361719	Seal (Exhaust)	4
18	1361894	Bolt	10
19	1362003	Plug	1
20	1360880	Bolt	10
21	1360881	Washer	10
22	1360882	Cap	8
23	1361898	Bolt	3
24	1361897	Stud	20
25	2314973	Hanger	1
26	1360889	Gasket (Cylinder Head)	1
27	1361899	Stud	2
28	1360890	Bracket	1

FOOTNOTES:

a Black

b Red/Brown

CAMSHAFT AND VALVES (Figure 2-13) MAZDA 2.0L

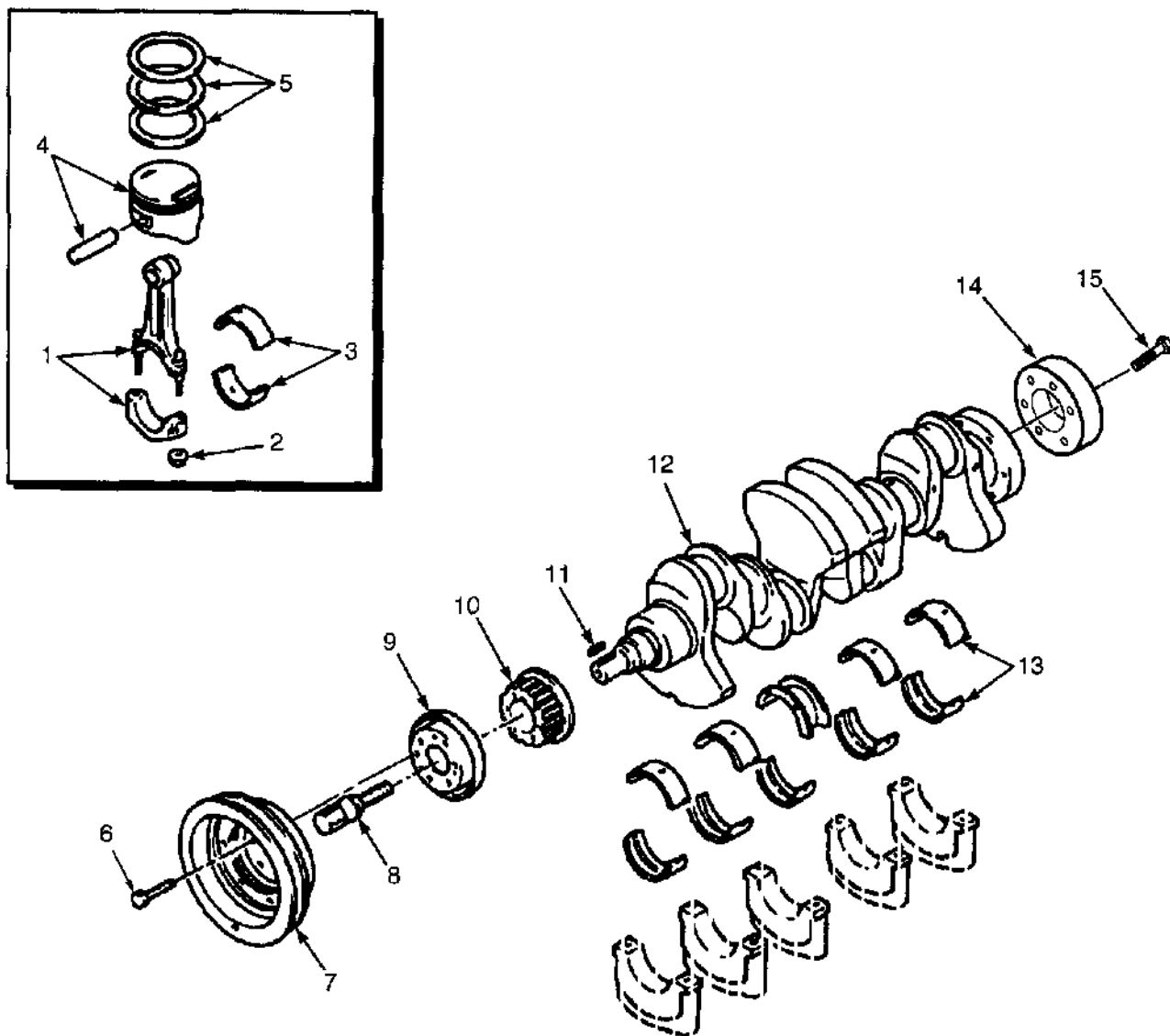


HP091066

**CAMSHAFT AND VALVES
MAZDA 2.0L**

ITEM	PART NO.	DESCRIPTION	QTY
	1587843	Engine Block (Long)	1
1	1361736	Bolt	1
2	1361737	Washer	1
3	2029095	Pulley (Camshaft)	1
4	1361720	Valve (Intake)	4
5	1361718	Seal	4
6	1361724	Seat	8
7	1361723	Spring	8
8	1361722	Spring	8
9	1361721	Valve Seat	8
10	326612	Keeper	16
11	1361726	Rocker Arm	4
12	1361728	Nut	1
13	1361727	Screw	1
14	1361731	Spring	8
15	1361729	Rocker Arm	4
16	1361727	Screw	1
17	1361728	Nut	1
18	1361730	Shaft	1
19	1361734	Camshaft	1
20	1361717	Pin	1
21	1361732	Shaft	1
22	1361719	Seal	4
23	1361725	Valve (Exhaust)	4
24	1553762	Timing Belt	1
25	2029098	Idler	1
26	1361884	Bolt	1
27	1553763	Spring	1
28	2029097	Belt Tensioner	1
29	1362016	Bolt	1

CRANKSHAFT AND PISTONS (Figure 2-14) MAZDA 2.0L



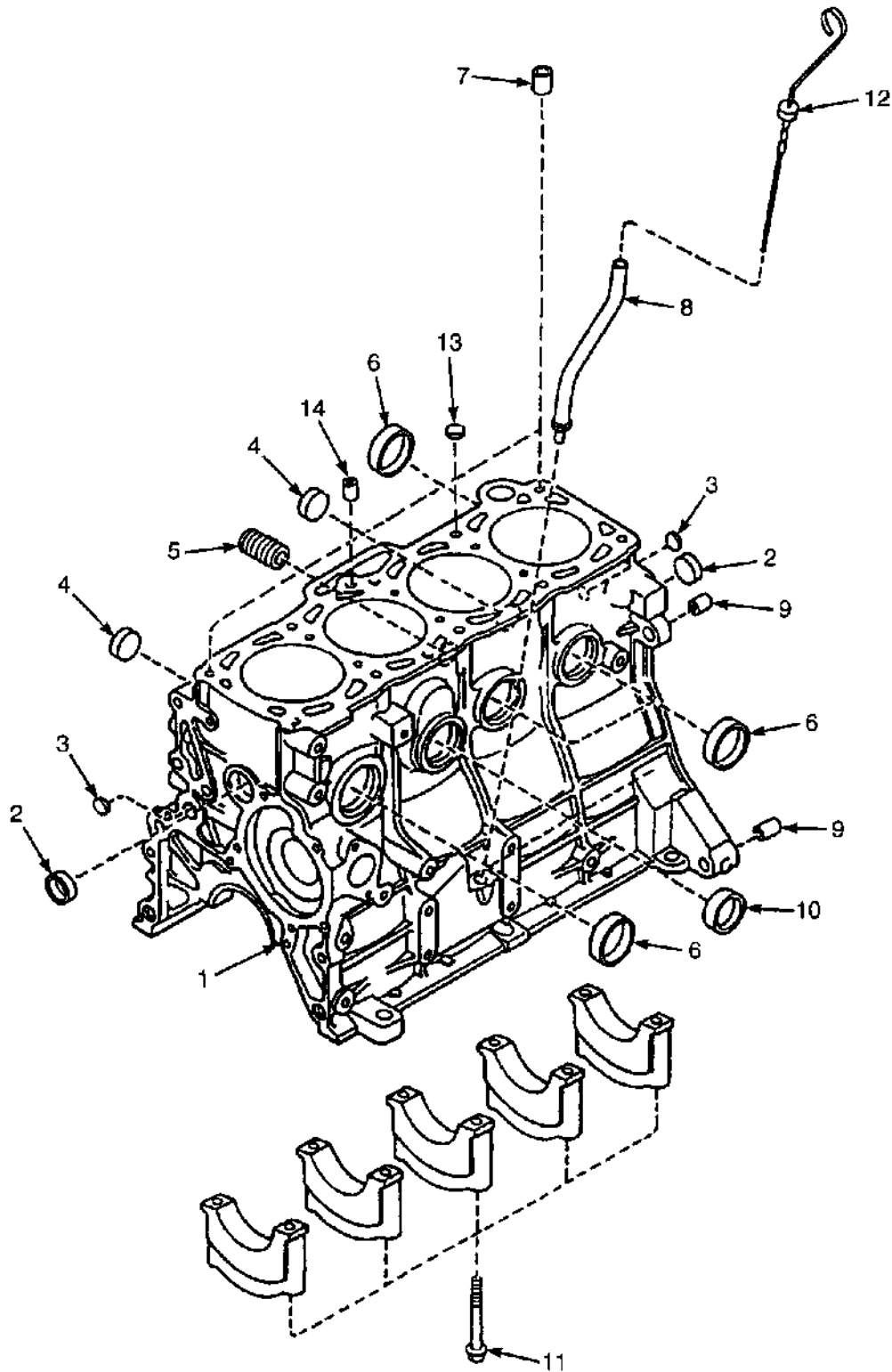
HP090487

**CRANKSHAFT AND PISTONS
MAZDA 2.0L****KEY:****A: Gasoline****B: LPG**

ITEM	PART NO.	DESCRIPTION	QTY	
			A	B
	1587843	Engine Block (Long)	1
1	1361694	Piston Rod Assembly	4	4
2	1361695	Nut	2	2
3	d 1361703	Bearing Set	1	1
3	a 1361704	Bearing Set	1	1
3	b 1361705	Bearing Set	1	1
3	c 1361706	Bearing Set	1	1
4	d 1572593	Piston	4
4	d 1361714	Piston	4	..
4	a 1572597	Piston	4
4	a 1361715	Piston	4	..
4	b 1572595	Piston	4
4	b 1361716	Piston	4	..
5	d 1495473	Piston Ring Set.....	1	1
5	a 1495475	Piston Ring Set.....	1	1
5	b 1495474	Piston Ring Set.....	1	1
6	1361700	Bolt (Pulley).....	6	6
7	1495472	Pulley (Crankshaft).....	..	1
8	1361701	Bolt	1
9	2045033	Plate	1	1
10	2045030	Pulley (Timing Belt)	1	1
11	1361697	Key	1	1
12	1361696	Crankshaft	1	1
13	d 1361710	Bearing Set	1	1
13	a 1361713	Bearing Set	1	1
13	b 1361711	Bearing Set	1	1
13	c 1361712	Bearing Set	1	1
14	2021442	Back Plate	1	1
15	2021438	Bolt	1	1

FOOTNOTES:**a** 0.25 mm**b** 0.50 mm**c** 0.75 mm**d** Standard

CYLINDER BLOCK (Figure 2-15) MAZDA 2.0L

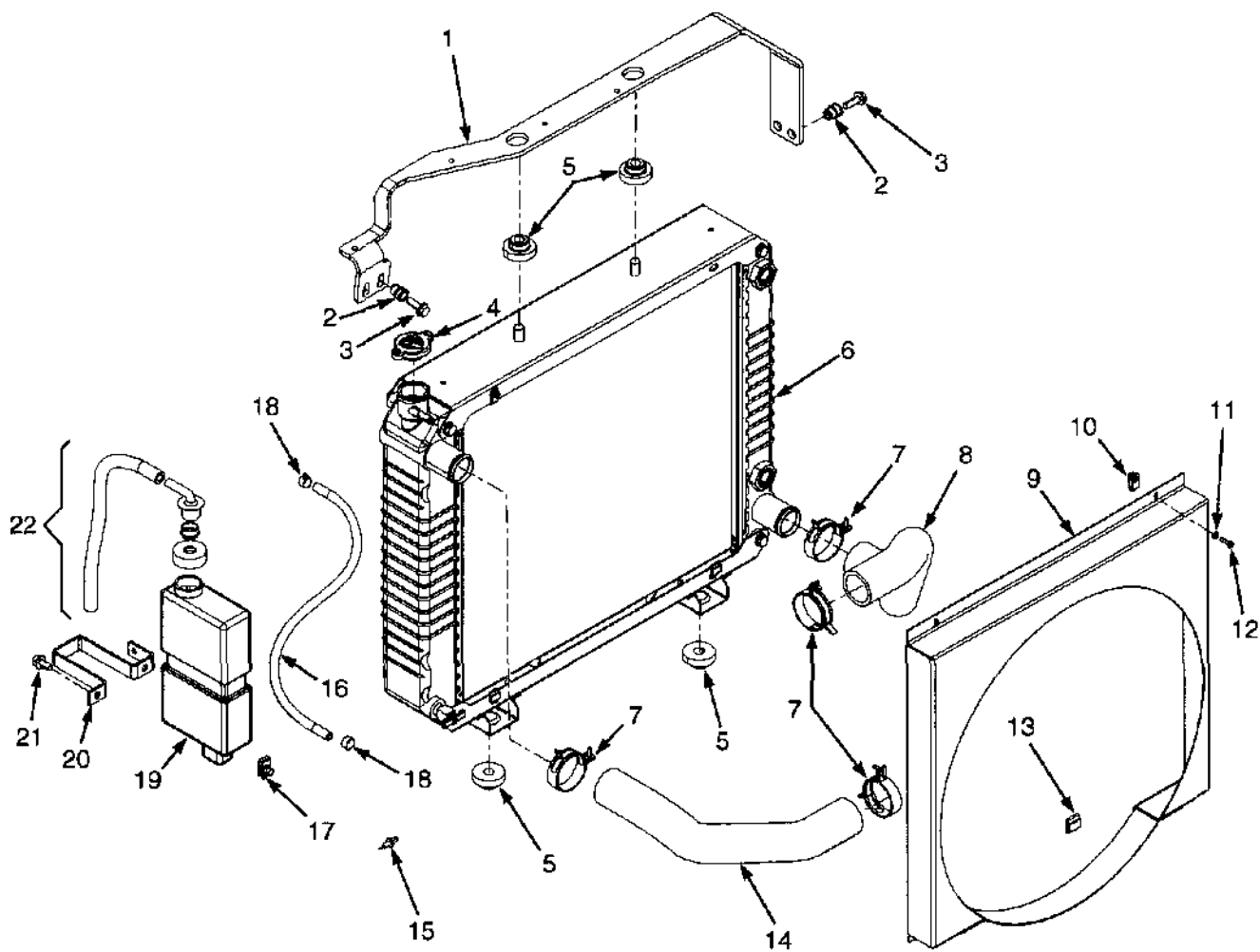


HP061067

**CYLINDER BLOCK
MAZDA 2.0L**

ITEM	PART NO.	DESCRIPTION	QTY
	1572387	Engine Block (Short).....	1
1	1553710	Cylinder Block	1
2	1362009	Plug	1
3	1361675	Plug	2
4	1362005	Plug	2
5	1360898	Joint	1
6	1362003	Plug	4
7	1360896	Pin	2
8	1360899	Pipe	1
9	1362008	Pin	2
10	1362007	Plug	2
11	1361676	Bolt	10
12	1361677	Dipstick	1
13	2028927	Plug	1
14	2029081	Plug	2

COOLING (Figure 2-16) YANMAR 2.6L DIESEL

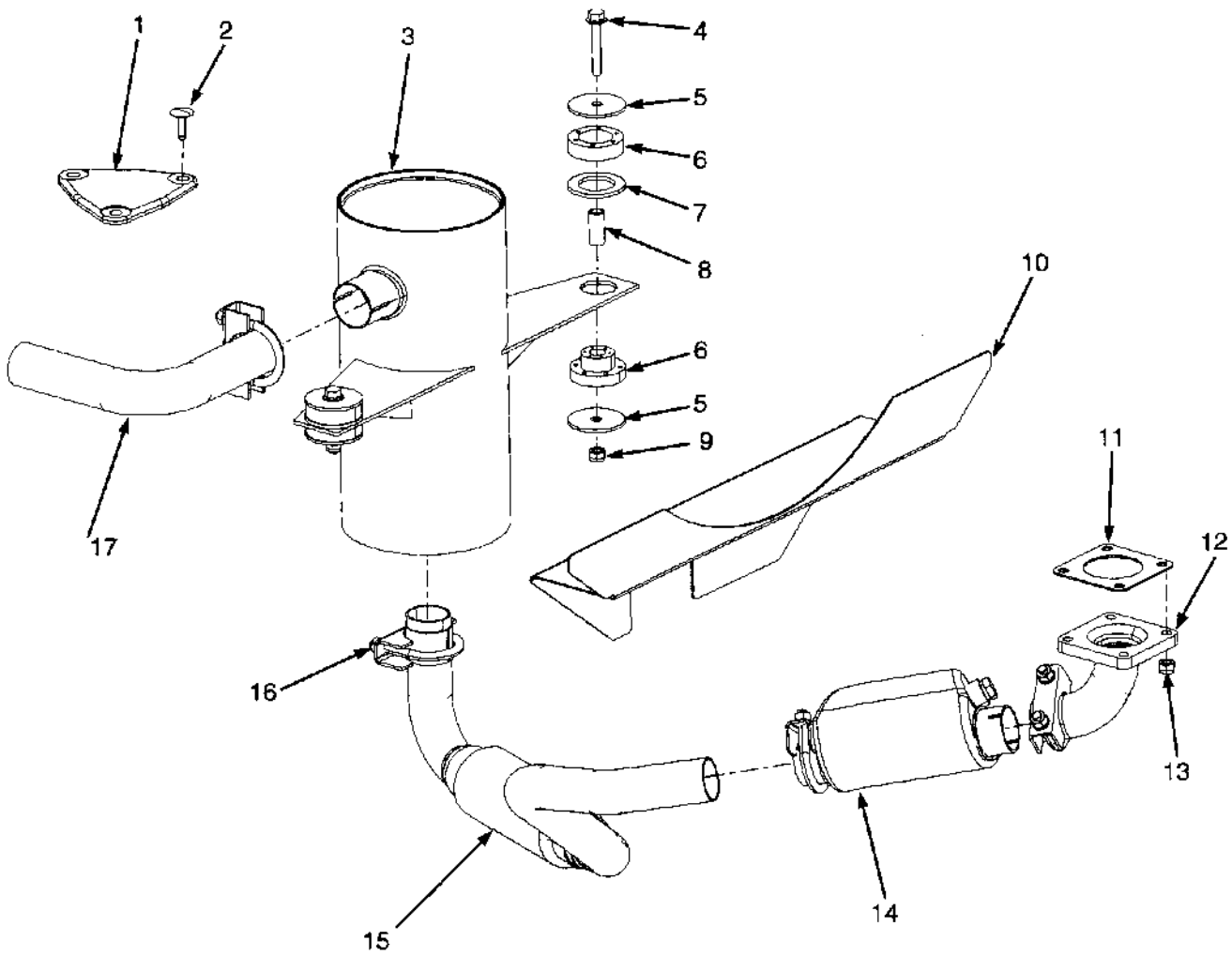


BP090177

**COOLING
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
1	1561737	Bracket (Top)	1
2	1530243	Insert.....	4
3	1583611	Capscrew.....	4
4	1352140	Cap	1
5	1529787	Isolator	4
6	2068441	Radiator (Square Wave)	1
6	1569079	Draincock (With Thread Wrap) (Not Illustrated)	1
7	1502001	Clamp	4
8	2068099	Hose (Lower)	1
9	1581392	Shroud	1
10	1535257	Clip	2
11	320154	Washer	2
12	302023	Screw.....	2
13	1329271	Clip	2
14	2068098	Hose (Upper)	1
15	1531404	Sensor (Low Coolant Level) (Optional).....	1
15	14385	Plug (Optional).....	1
15	246108	Sealant	AR
16	1329240	Tube	1
17	1480237	Clip Nut.....	1
18	369815	Clamp	2
19	1347026	Reservoir	1
20	1531167	Bracket.....	1
21	1527879	Capscrew.....	2
22	345455	Outlet Assembly.....	1
22	339735	Hose	1
22	345453	Outlet (Reservoir)	1
22	345454	Cap.....	1
22	336550	Bushing	1

EXHAUST (Figure 2-17) WITH PURIFIER YANMAR 2.6L DIESEL



6P000178

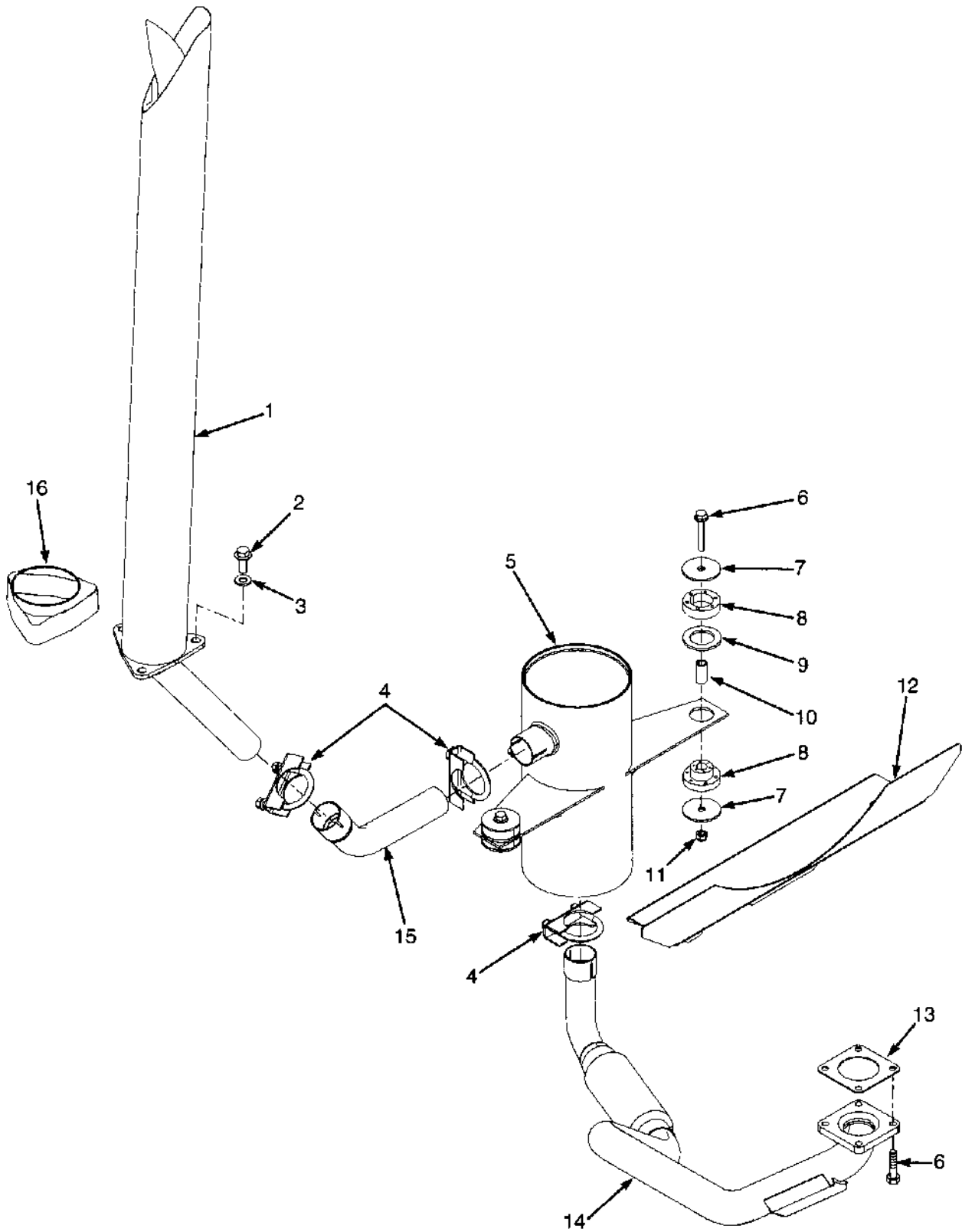
**EXHAUST
WITH PURIFIER
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
1	1533639	Cover	1
2	1347045	Fastener.....	3
3	2070070	Muffler.....	1
4	1510115	Capscrew.....	2
5	1528938	Washer	2
6	1528930	Isolator.....	2
7	1532585	Washer	2
8	1528934	Spacer	2
9	1582222	Lock Nut.....	2
10	1565917	Exhaust Shield.....	1
11	1532363	Gasket	1
12	1533637	Exhaust Pipe	1
13	1582222	Lock Nut.....	4
14	878258	Purifier (Exhaust).....	1
14	1391757	Clamp.....	1
14	1391758	Sock (Fiberglass)	1
15	1533638	Exhaust Pipe	1
16	68968	Clamp	2
17	1585212	Exhaust Pipe	1
17	a 1566324	Exhaust Pipe	1

FOOTNOTES:

a Overhead Exhaust Only

EXHAUST (Figure 2-18) WITHOUT PURIFIER YANMAR 2.6L DIESEL



BP000260

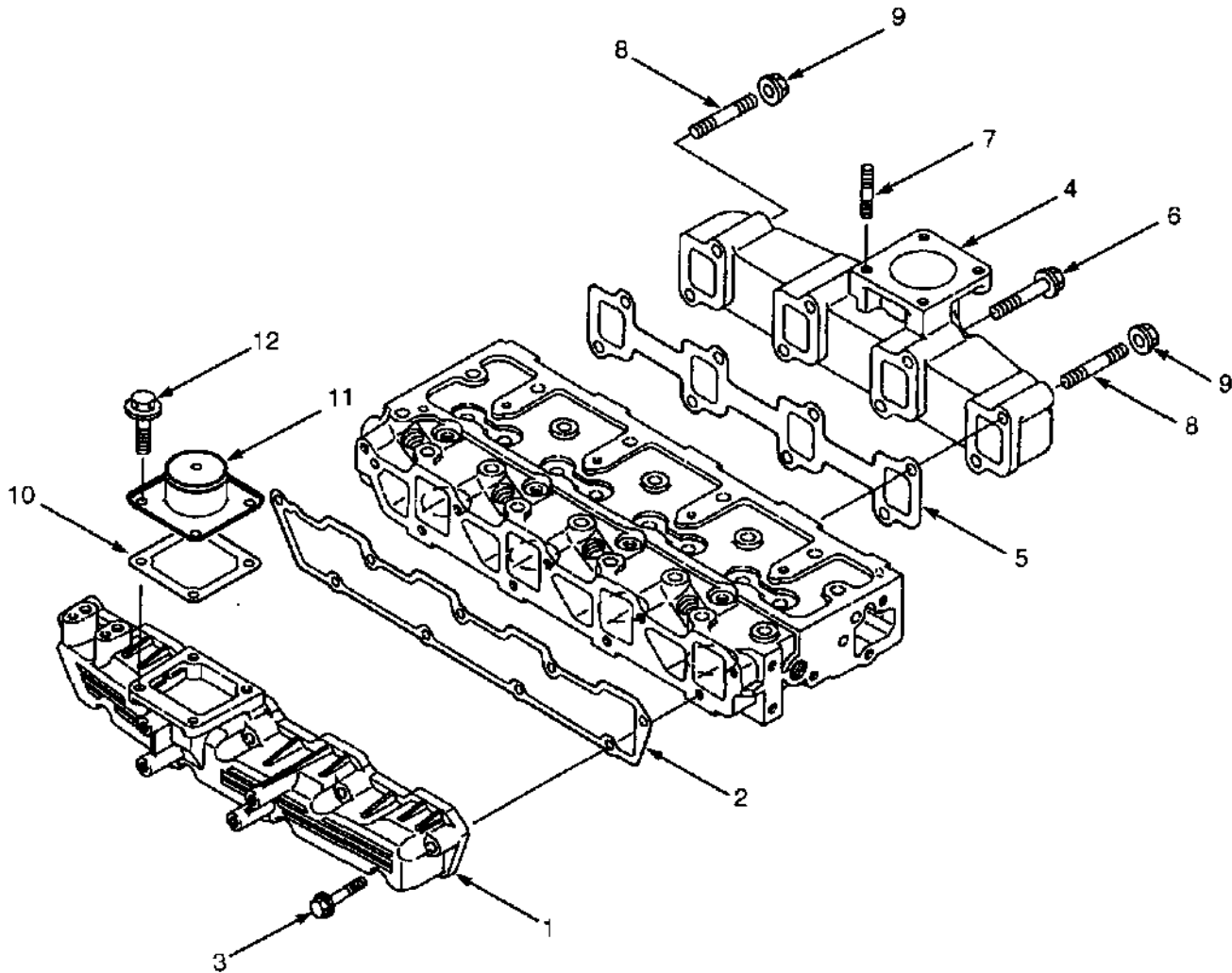
**EXHAUST
WITHOUT PURIFIER
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
1	b 1531830	Tail Pipe	1
2	b 1586013	Capscrew	3
3	320159	Washer	3
4	68968	Clamp	2
5	2070070	Muffler	1
6	1510115	Capscrew	2
7	1528938	Washer	4
8	1528930	Isolator	2
9	1532585	Washer	2
10	1528934	Spacer	2
11	1582222	Lock Nut	6
12	1565917	Exhaust Shield	1
13	1532363	Gasket	1
14	1539815	Exhaust Pipe	1
15	b 1566324	Exhaust Pipe	1
15	a 1585212	Exhaust Pipe	1
16	b 2021394	Cover	1

FOOTNOTES:

- a Not illustrated
- b Overhead Exhaust Only

INTAKE AND EXHAUST MANIFOLDS (Figure 2-19) YANMAR 2.6L DIESEL



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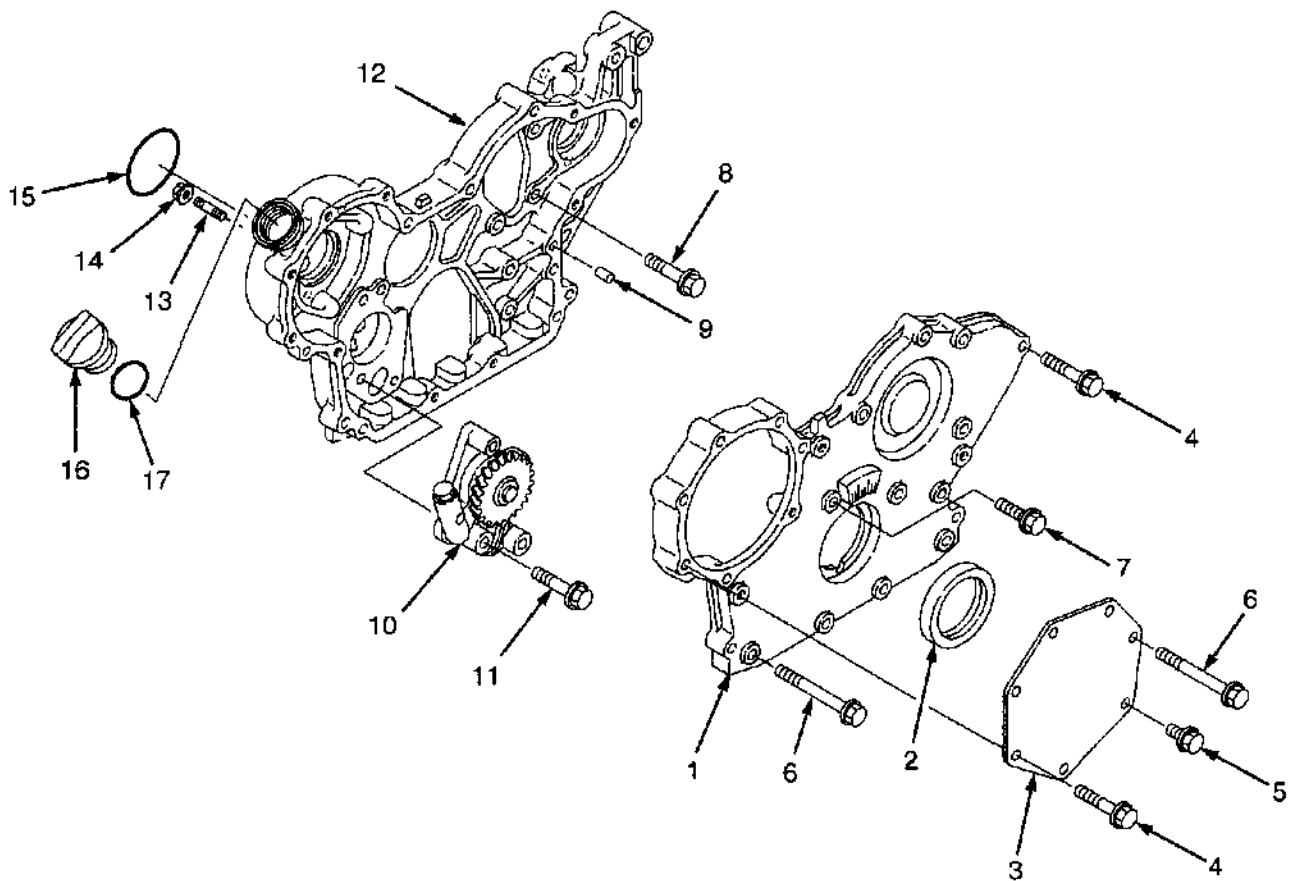
**INTAKE AND EXHAUST MANIFOLDS
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
	1536725	Engine Assembly	1
1	1599556	Intake Manifold	1
2	1599543	Gasket	1
3	1599475	Bolt	9
4	1599559	Exhaust Manifold	1
5	1599560	Gasket	1
6	1599561	Bolt	9
7	1599562	Stud	4
8	1599563	Stud	2
9	2068378	Nut	2
10	1599565	Gasket	1
11	1599567	Joint	1
12	1599568	Bolt	4
	1599898	Gasket Set (Includes Items 2, 5, 10)	1

**FLYWHEEL AND HOUSING
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
1	1553265	Housing	1
2	1522363	Cover	1
3	292681	Lockwasher	2
4	287851	Capscrew	2
5	292682	Lockwasher	22
6	136985	Capscrew	12
7	292517	Capscrew	10
8	303150	Pin	2
9	1528889	Capscrew	2
10	1551608	Bracket	1
11	1598007	Flywheel	1
12	1531806	Flex Plate	1
13	296420	Washer	4
14	293626	Capscrew	4
14	360387	Sealant (Not Illustrated)	AR
15	296424	Washer	6
16	1550747	Capscrew	6
	1584621	Sealant (Not Illustrated)	AR

GEAR HOUSING (Figure 2-21) YANMAR 2.6L DIESEL

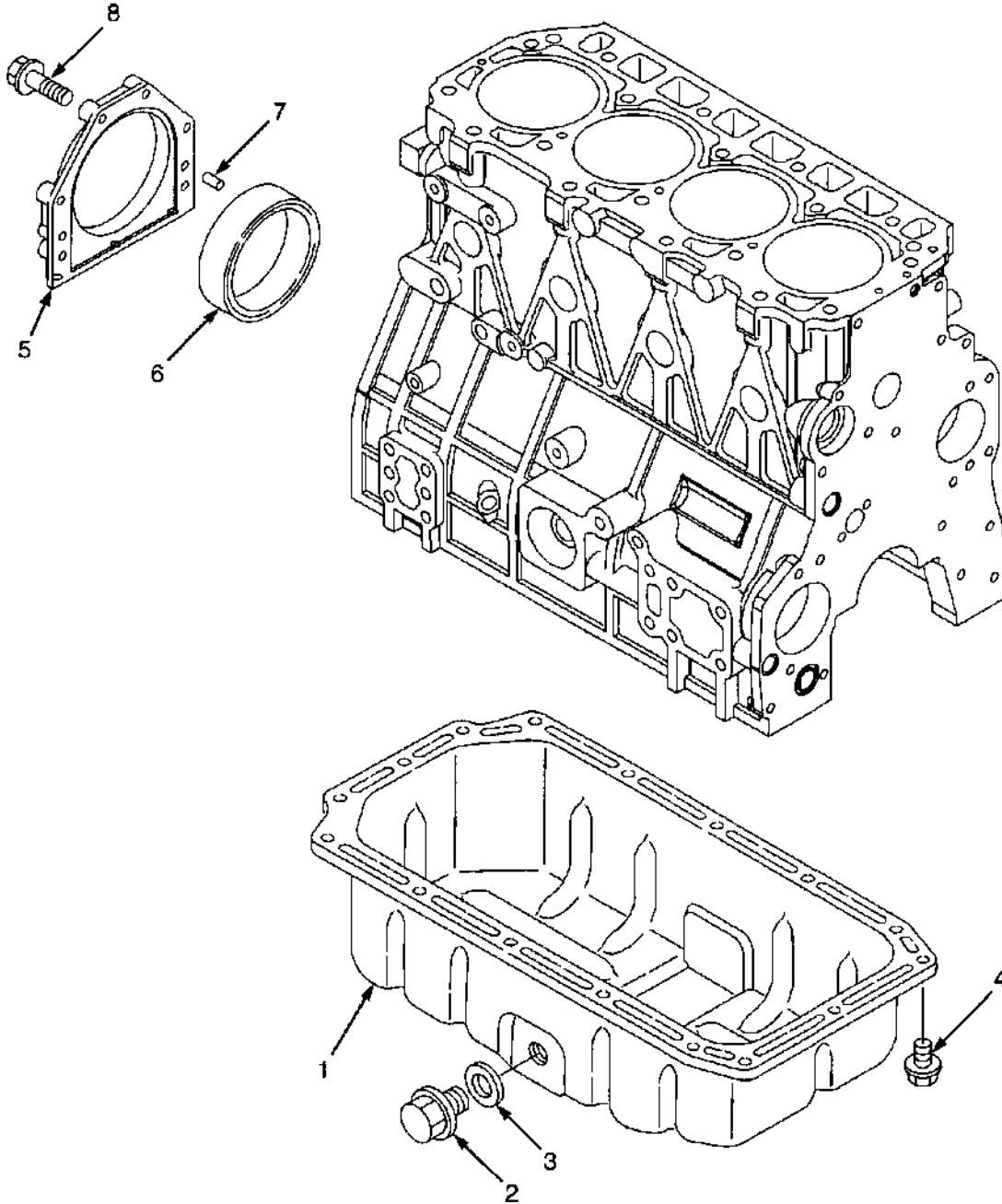


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**GEAR HOUSING
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
	1536725	Engine Assembly	1
1	1599459	Gear Cover Assembly	1
2	1599460	Oil Seal	1
3	1599461	Cover	1
4	1599473	Bolt	10
5	1599470	Bolt	1
6	1599476	Bolt	7
7	1599472	Bolt	1
8	1599471	Bolt	3
9	1599458	Pin	4
10	1599466	Pump	1
11	1599475	Bolt	1
12	1599465	Gear Case	1
13	1599467	Stud	3
14	2068378	Nut	3
15	1599462	O-Ring	1
16	1599463	Cap (Oil Fill)	1
17	1599464	O-Ring	1
	1599478	Liquid Gasket (Not Illustrated)	AR
	1599898	Gasket Set (Includes Items 15, 17)	1

OIL PAN (Figure 2-22) YANMAR 2.6L DIESEL

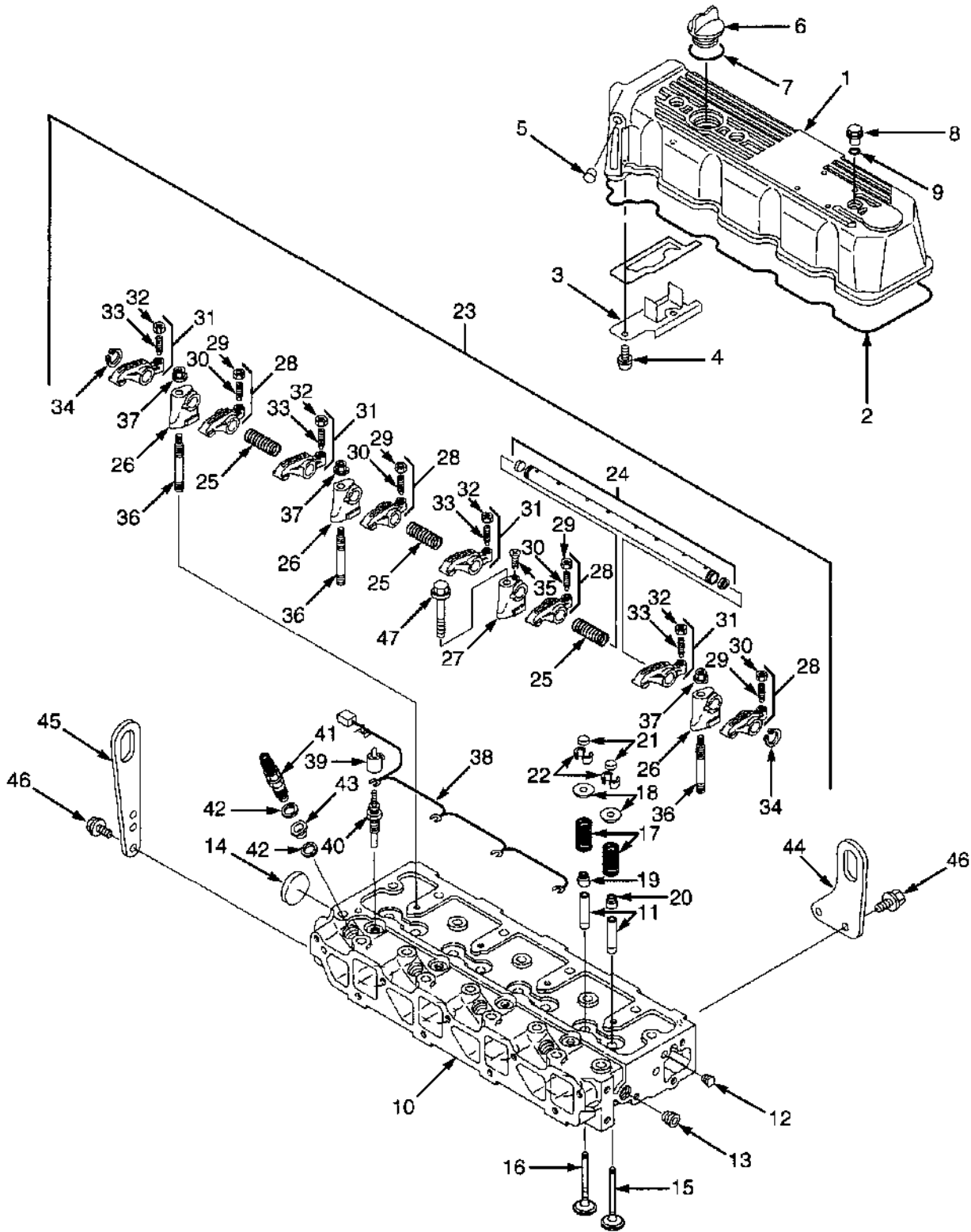


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**OIL PAN
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
	1536725	Engine Assembly	1
1	1599479	Oil Pan.....	1
2	1599480	Drain Plug	1
3	1599481	Seal.....	1
4	1599448	Bolt	16
5	1599483	Case	1
6	1599484	Seal.....	1
7	1599458	Pin	2
8	1599485	Bolt	6
	1599478	Liquid Gasket (Not Illustrated)	AR
	1599898	Gasket Set (Includes Items 3, 9)	1

CYLINDER HEAD (Figure 2-23) YANMAR 2.6L DIESEL

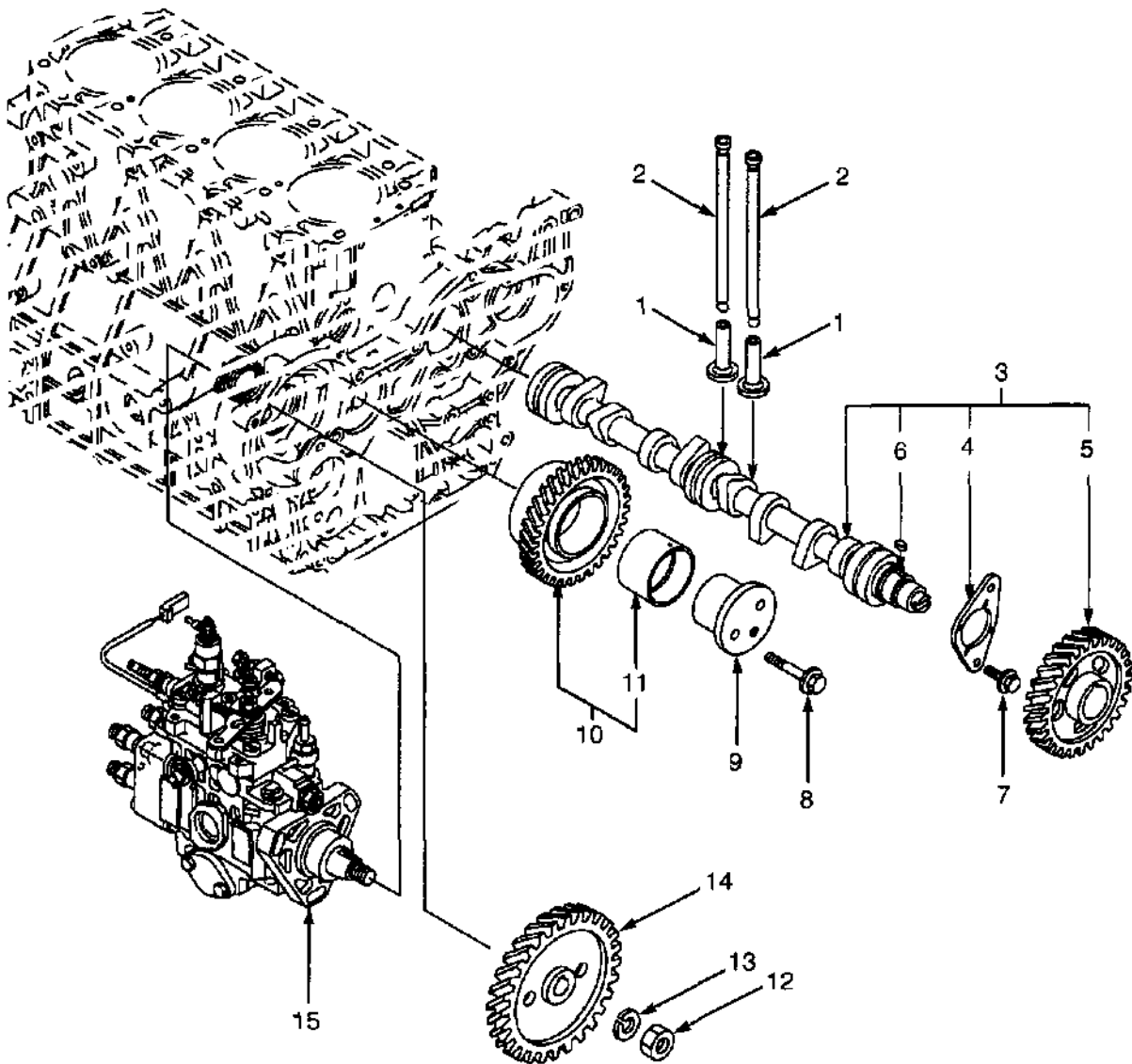


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**CYLINDER HEAD
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
	1536725	Engine Assembly.....	1
1	1599545	Cover.....	1
2	1599546	Gasket.....	1
3	1599547	Plate.....	1
4	1599548	Screw.....	2
5	1599549	Plug.....	1
6	1599463	Cap (Oil Fill).....	1
7	1599464	O-Ring.....	1
8	1599544	Valve Cover Nut.....	3
9	1599550	O-Ring.....	3
10	1599488	Cylinder Head Assembly.....	1
10	1599524	Cylinder Head.....	1
11	1599525	Valve Guide.....	8
12	1599526	Plug.....	1
13	1599441	Plug.....	1
14	1599528	Plug.....	1
15	1599489	Intake Valve.....	4
16	1599516	Exhaust Valve.....	4
17	1599517	Spring.....	8
18	1599518	Retainer.....	8
19	1599519	Seal (Exhaust Valve).....	4
20	1599520	Seal (Intake Valve).....	4
21	1599521	Cap.....	8
22	1599529	Cotter.....	8
23	1599530	Rocker Arm Support Assembly.....	1
24	1599531	Rocker Arm Shaft.....	1
25	1599532	Spring.....	3
26	1599533	Support.....	3
27	1599534	Support.....	1
28	1599535	Intake Rocker Arm Kit.....	4
29	1599536	Screw.....	1
30	1599537	Nut.....	1
31	1599538	Exhaust Rocker Arm Kit.....	4
32	1599536	Screw.....	1
33	1599537	Nut.....	1
34	1599539	Clip.....	2
35	1599540	Screw.....	1
36	1599541	Stud.....	3
37	1599542	Nut.....	3
38	1599553	Connector (Glow Plug).....	1
39	1599557	Cover.....	4
40	1599552	Glow Plug.....	4
41	1599818	Fuel Injector Assembly (See Figure 3-10).....	4
42	1599523	Gasket.....	8
43	1599522	Protector.....	4
44	1599487	Lifting Eye.....	1
45	1599486	Lifting Eye.....	1
46	1599470	Bolt.....	4
47	1599555	Bolt.....	1
	1599898	Gasket Set (Includes Items 2, 7, 9, 19-20, 42-43).....	1

CAMSHAFT AND DRIVE GEAR (Figure 2-24) YANMAR 2.6L DIESEL

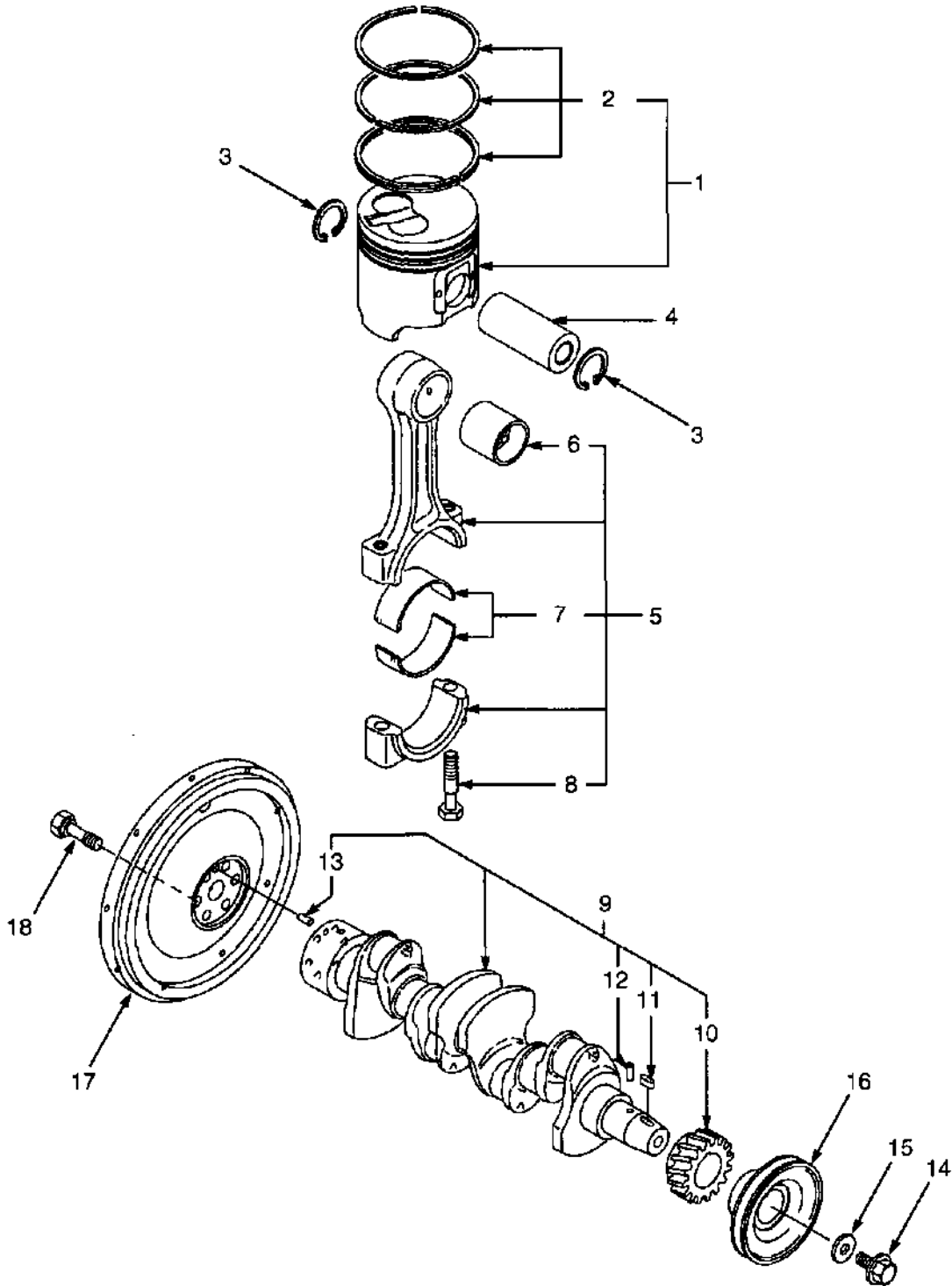


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**CAMSHAFT AND DRIVE GEAR
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
	1536725	Engine Assembly	1
1	1599569	Tappet.....	8
2	1599570	Push Rod.....	8
3	1599571	Camshaft Assembly	1
4	1599572	Retainer	1
5	1599573	Gear	1
6	1599574	Key	1
7	1599470	Bolt.....	2
8	1599579	Bolt.....	2
9	1599576	Idler Shaft.....	1
10	1599577	Idler Gear	1
11	1599578	Bushing	1
12	1599582	Lock Nut.....	1
13	1599581	Spring Washer.....	1
14	1599580	Gear	1
15	1599914	Injector Pump (see Figure 3-10)	1

CRANKSHAFT AND PISTONS (Figure 2-25) YANMAR 2.6L DIESEL

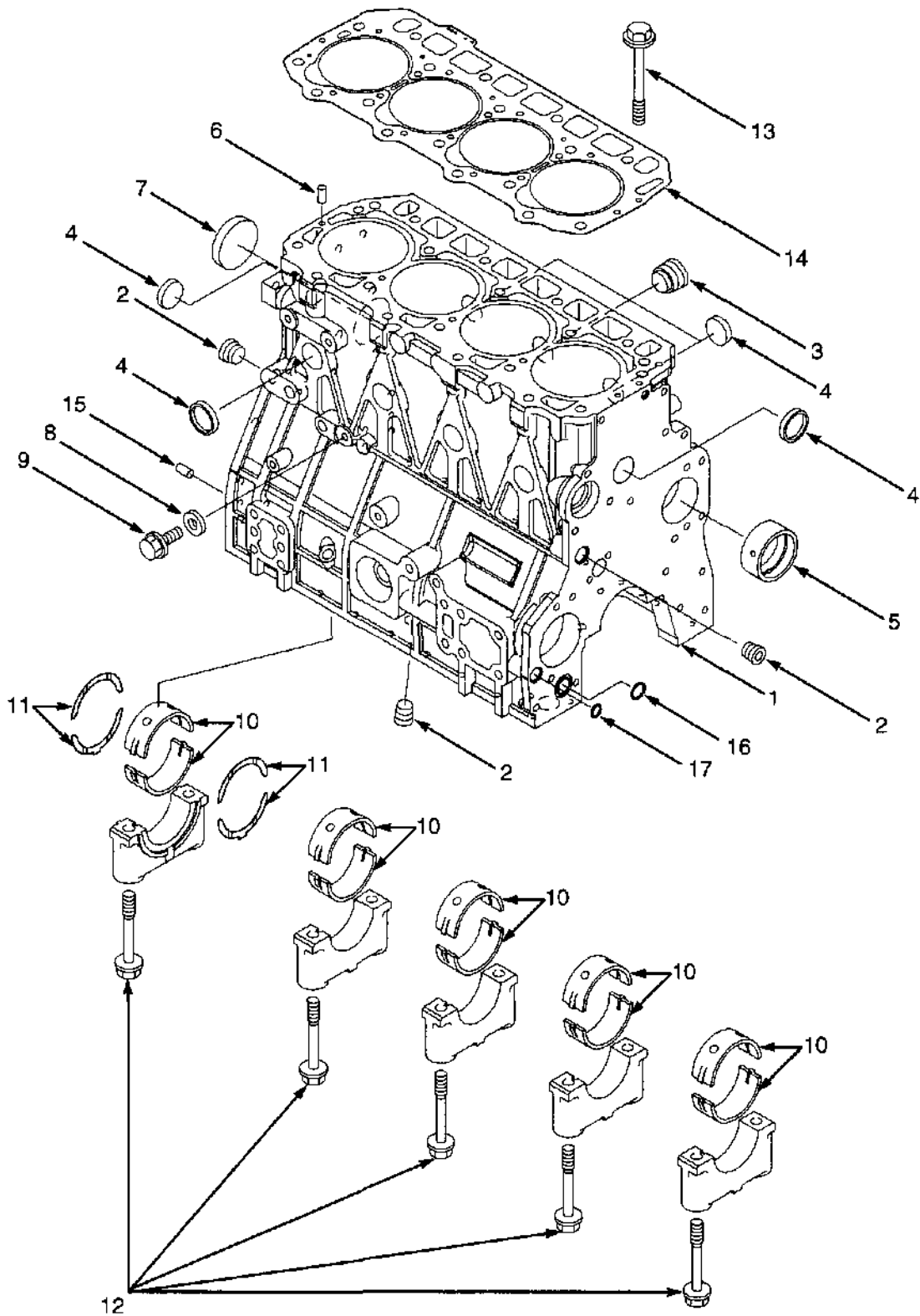


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**CRANKSHAFT AND PISTONS
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
	1536725	Engine Assembly	1
1	1599592	Piston Assembly (With Standard Rings)	4
1	1599600	Piston Assembly (With O/S 0.25 Rings)	4
2	1599593	Ring Set (Standard)	1
2	1599601	Ring Set (O/S 0.25)	1
3	1599595	Snap Ring	8
4	1599594	Pin	4
5	1599596	Connecting Rod Assembly	4
6	1599597	Bushing	1
7	1599599	Bearing (Standard)	1
7	1599602	Bearing (U/S 0.25)	4
8	1599598	Bolt	2
9	1599583	Crankshaft Assembly	1
10	1599584	Gear	1
11	1599574	Key	1
12	1599585	Pin	1
13	1599586	Pin	1
14	1599590	Bolt	1
15	1599589	Washer	1
16	1599588	Pulley	1
17	1599603	Flywheel	1
18	1599591	Bolt	6

CYLINDER BLOCK (Figure 2-26) YANMAR 2.6L DIESEL

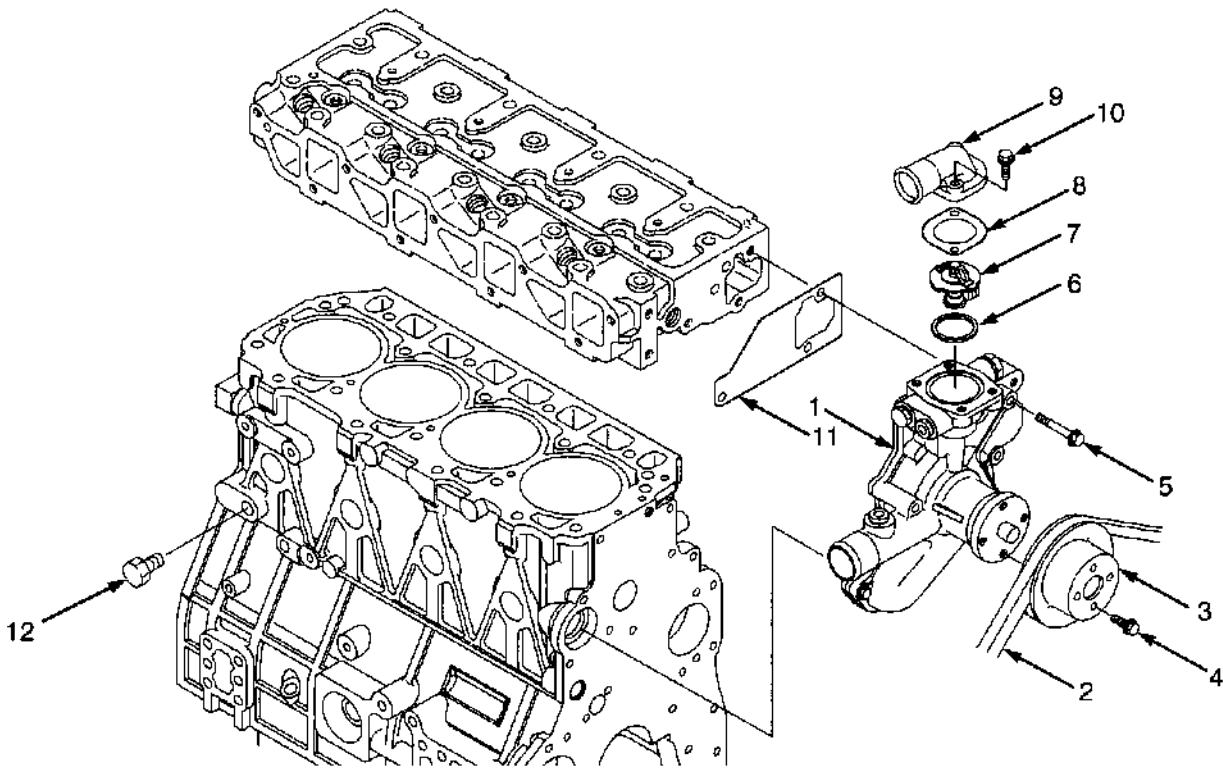


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**CYLINDER BLOCK
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
	1536725	Engine Assembly	1
1	1599440	Cylinder Block Assembly	1
2	1599441	Plug	3
3	1599442	Plug	1
4	1599451	Plug	8
5	1599444	Bushing	1
6	1599446	Spring Pin	2
7	1599449	Plug	1
8	1599445	Washer	1
9	1599448	Bolt	1
10	1599452	Main Bearing Set (Standard)	5
10	1599456	Main Bearing Set (U/S 0.25)	5
11	1599453	Thrust Bearing Set (Standard)	2
11	1599457	Thrust Bearing Set (U/S 0.25)	2
12	1599443	Bolt	10
13	1599454	Bolt	18
14	1599455	Gasket	1
15	1599458	Pin	2
16	1599468	O-Ring	1
17	1599469	O-Ring	1
	1599898	Gasket Set (Includes Items 8, 14, 16-17)	1

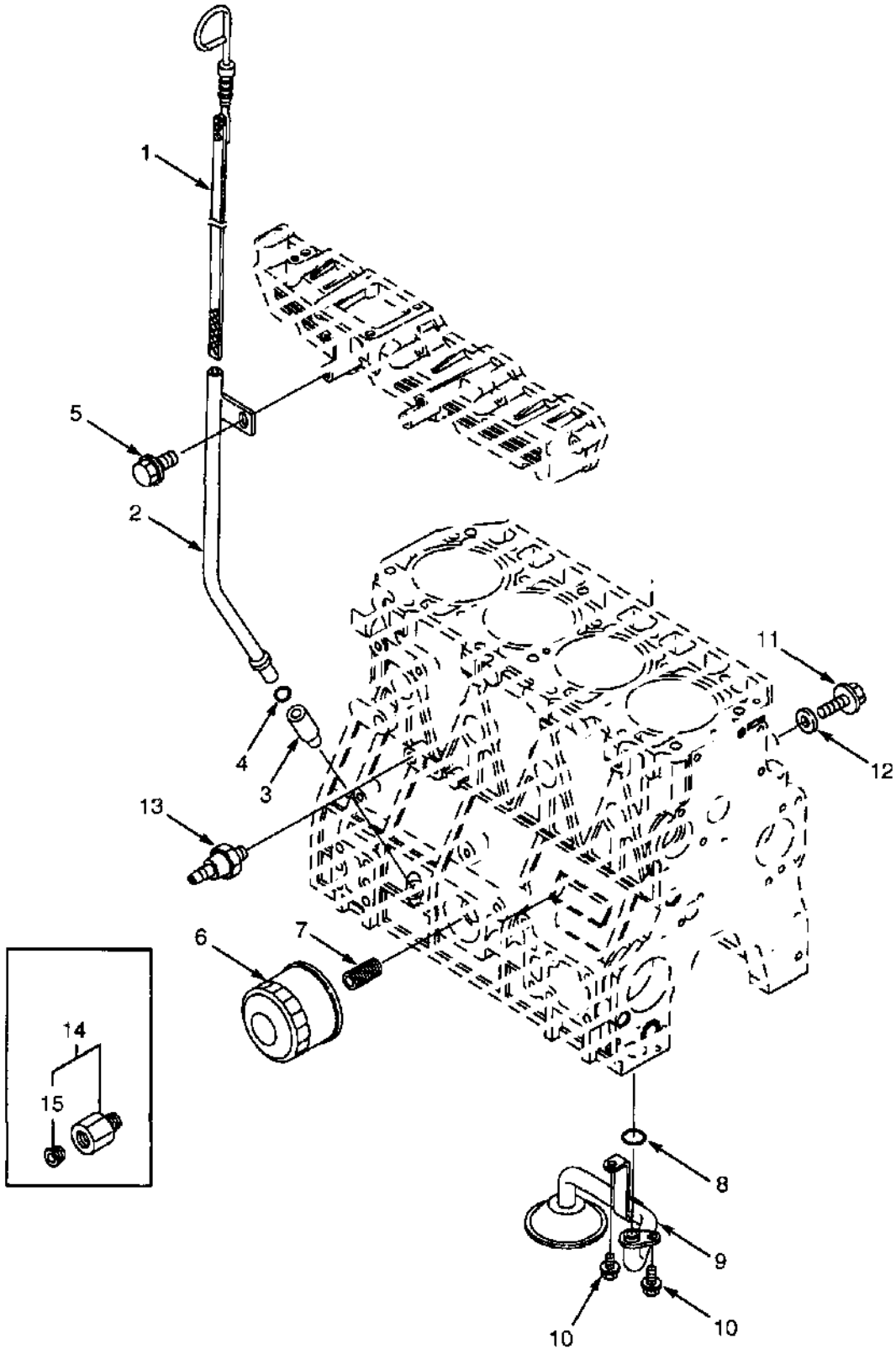
WATER PUMP (Figure 2-27) YANMAR 2.6L DIESEL



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ITEM	PART NO.	DESCRIPTION	QTY
	1536725	Engine Assembly	1
1	1599805	Water Pump	1
2	1599796	V-Belt.....	1
3	1599795	Pulley.....	1
4	1599448	Bolt	4
5	1599579	Bolt	3
6	1597709	Gasket	1
7	1599800	Thermostat	1
8	1597710	Gasket	1
9	1599798	Cover	1
10	1599801	Bolt	1
11	1599803	Gasket	1
12	1599802	Drain Plug.....	2
	1599898	Gasket Set (Includes Item 11)	1

LUBE SYSTEM (Figure 2-28) YANMAR 2.6L DIESEL



BP090188

**LUBE SYSTEM
YANMAR 2.6L DIESEL**

ITEM	PART NO.	DESCRIPTION	QTY
	1536725	Engine Assembly	1
1	1599604	Dipstick	1
2	1599606	Tube (Dipstick)	1
3	1599605	Guide	1
4	1599607	O-Ring	1
5	1599470	Bolt	1
6	2077983	Oil Filter	1
7	1599610	Stud	1
8	1599468	O-Ring	1
9	1599611	Pipe	1
10	1599612	Bolt	2
11	1599448	Bolt	1
12	1599445	Washer	1
13	1599613	Switch (Oil Pressure)	1
14	1599616	Plug Assembly	1
15	1599793	Plug	1
	1599898	Gasket Set (Includes Item 4)	1