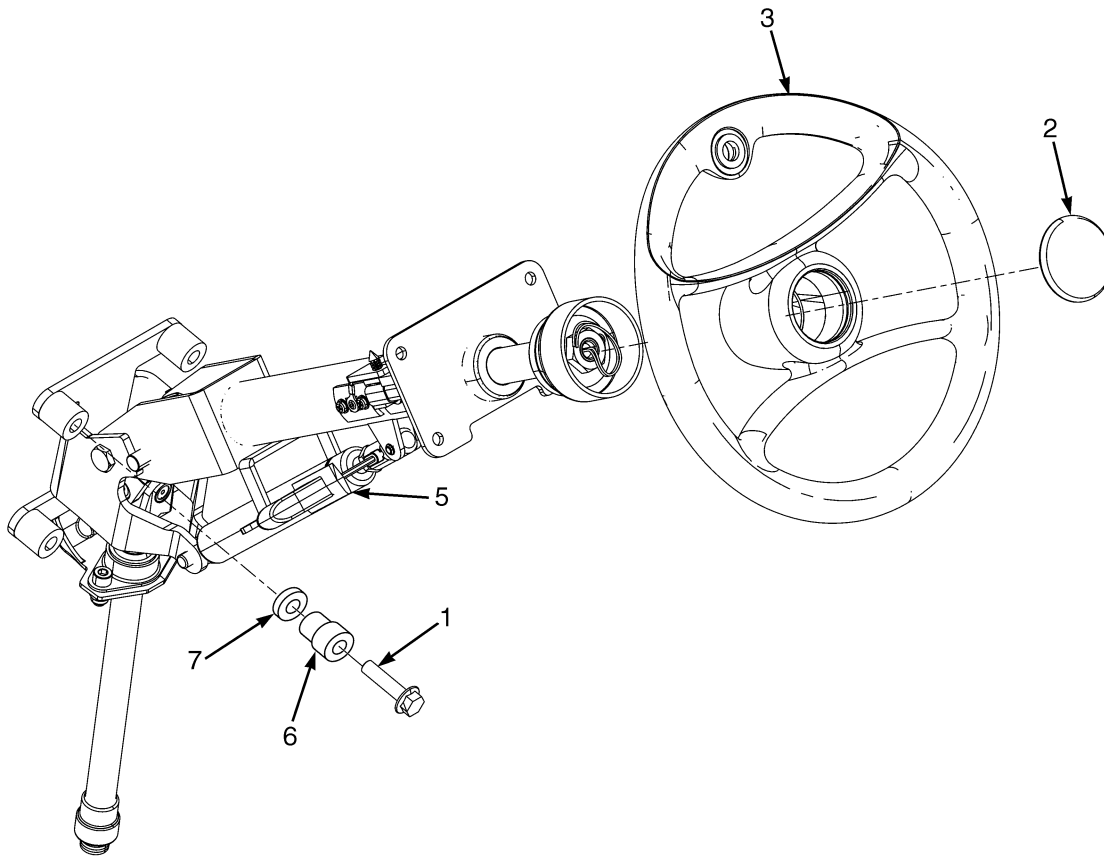


STEERING COLUMN AND ATTACHING PARTS (Figure 7-1)



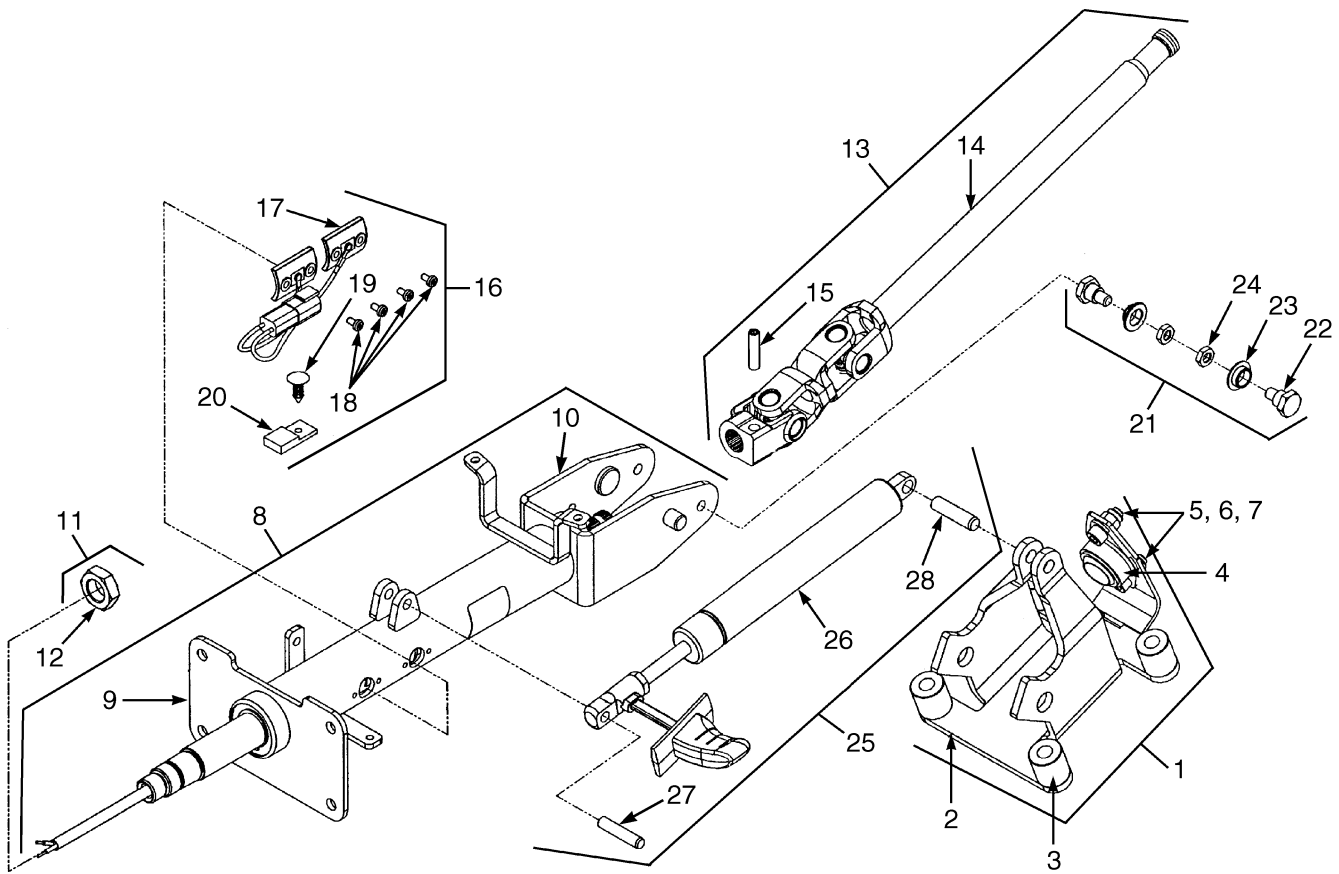
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ITEM	PART NO.	DESCRIPTION	QTY
1	1512403	Capscrew.....	4
2	1450503	Horn Button	1
3	1531563	Steering Wheel (With Spinner).....	1
3	1551839	Steering Wheel (Without Spinner).....	1
4	1544566	Steering Column Assembly	1
5	1606912	Clip	1
6	a 1606750	Spacer	4
7	a 2079369	Isolator.....	8

FOOTNOTES:

a For Vehicles With Diesel Engines Only

STEERING COLUMN ASSEMBLY (Figure 7-2)



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STEERING COLUMN ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
	1544566	Steering Column Assembly (LPG).....	1
	1606891	Steering Column Assembly (Diesel).....	1
1	1562509	Support Kit	1
2	Support	1
3	Spacer.....	4
4	Joint	1
5	Nut	2
6	Washer.....	2
7	Screw	2
8	1562489	Shaft Kit (Upper).....	1
9	Shaft Assembly (Upper).....	1
10	Housing Assembly	1
11	1562492	Nut Kit.....	1
12	Nut	2
13	1562493	Shaft Kit (Lower).....	1
14	Shaft Assembly (Lower).....	1
15	Pin.....	1
16	1562496	Contact Kit.....	1
17	Contact Assembly (Horn).....	1
18	Screw	4
19	Fastener	1
20	Connector	1
21	1562501	Pivot Kit (Lower)	1
22	Bolt (Pivot).....	2
23	Bushing	2
24	Nut	2
25	1562505	Gas Spring Kit	1
26	Gas Spring	1
27	Pin.....	1
28	Pin.....	1

STEERING CONTROL UNIT

ITEM	PART NO.	DESCRIPTION	QTY
	2056868	Steering Control Unit (H2.0-3.0FT).....	1
	2056869	Steering Control Unit (H3.5FT).....	1
1	Dust Seal.....	1
2	Housing.....	1
3	Relief Valve.....	1
4	Bushing.....	1
5	Check Ball.....	1
6	Check Ball.....	1
7	Seat.....	1
8	O-Ring.....	1
9	Bearing Set.....	1
10	Ring.....	1
11	Spool.....	1
12	Pin.....	1
13	Sleeve.....	1
14	Spring Set.....	1
15	Shaft.....	1
16	O-Ring.....	3
17	Plate.....	1
18	Gear Set.....	1
19	Gear Ring.....	1
20	Cover.....	1
21	Washer.....	7
22	Special Screw.....	2
23	Capscrew.....	5
24	Priority Valve Plug.....	1
25	Diagnostic Plug (Supply Pressure).....	1
26	Cap.....	1
27	System Relief Valve.....	1
28	O-Ring.....	1
29	Back-Up Ring.....	1
30	O-Ring.....	1
31	Cartridge.....	1
32	Seat.....	1
33	Spring.....	1
34	Plug.....	1
35	Anti-Tamper Ring.....	1
36	Snap Ring.....	1
37	1581858	Steering Control Unit Bolt Kit.....	1
	1579908	Seal Kit (Includes Items 1, 8, 16, 21, 28-30, 34).....	1

STEERING LINES (Figure 7-4)

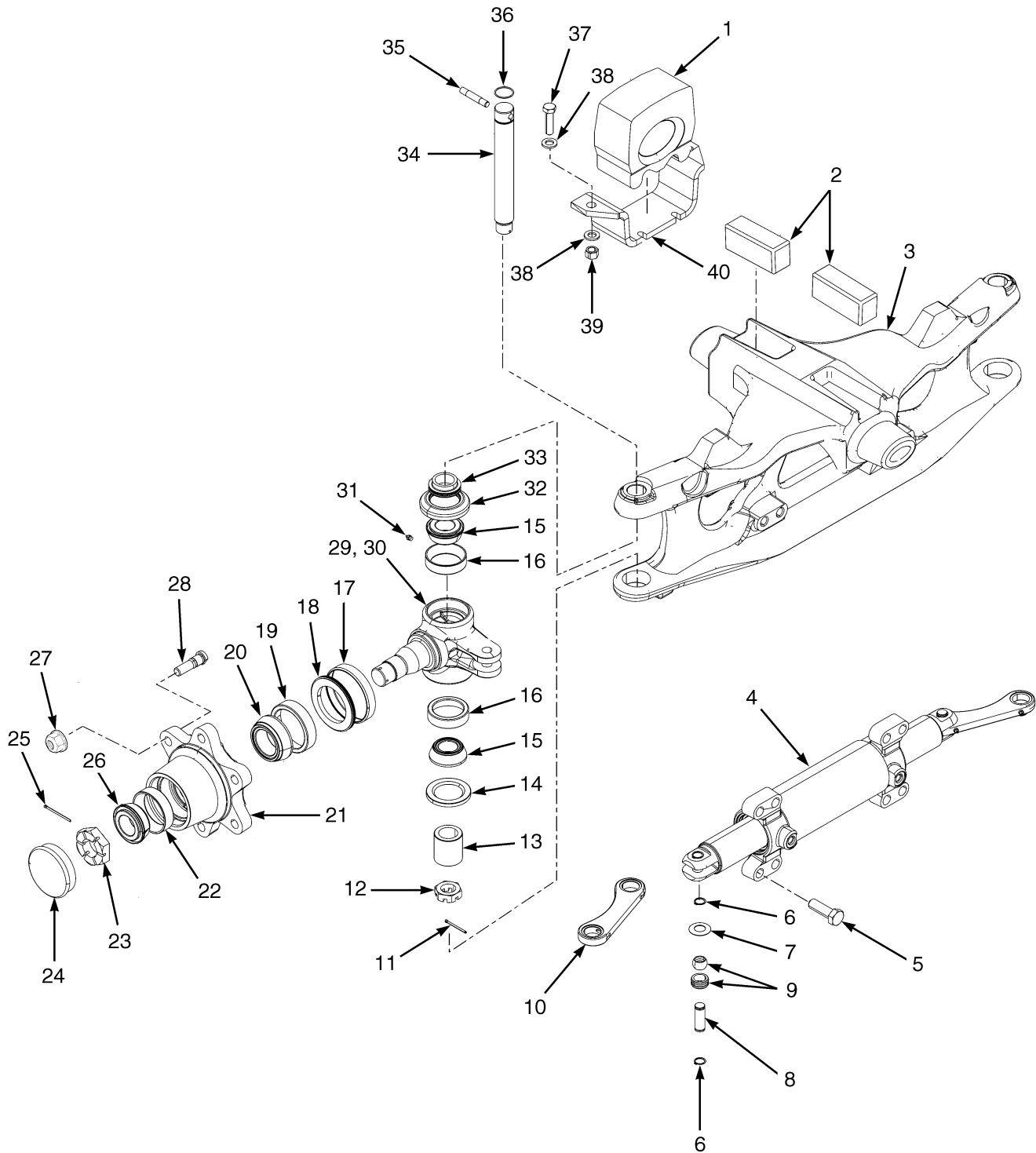


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STEERING LINES

ITEM	PART NO.	DESCRIPTION	QTY
1	2073016	Hose (H2.0-3.0FT).....	1
1	2072903	Hose (H3.5FT).....	1
2	2072902	Hose (H2.0-3.0FT).....	1
2	2073017	Hose (H3.5FT).....	1
3	1516201	Fitting.....	1
3	265787	O-Ring.....	1
3	16484	O-Ring.....	1
4	1486742	Fitting.....	1
4	265787	O-Ring.....	1
4	16484	O-Ring.....	1
5	1487063	Fitting.....	2
5	265787	O-Ring.....	2
5	1527813	O-Ring.....	2
6	1544157	Clamp.....	6
7	1480237	Clip Nut.....	6
8	1527879	Capscrew.....	6

STEER AXLE (Figure 7-5)

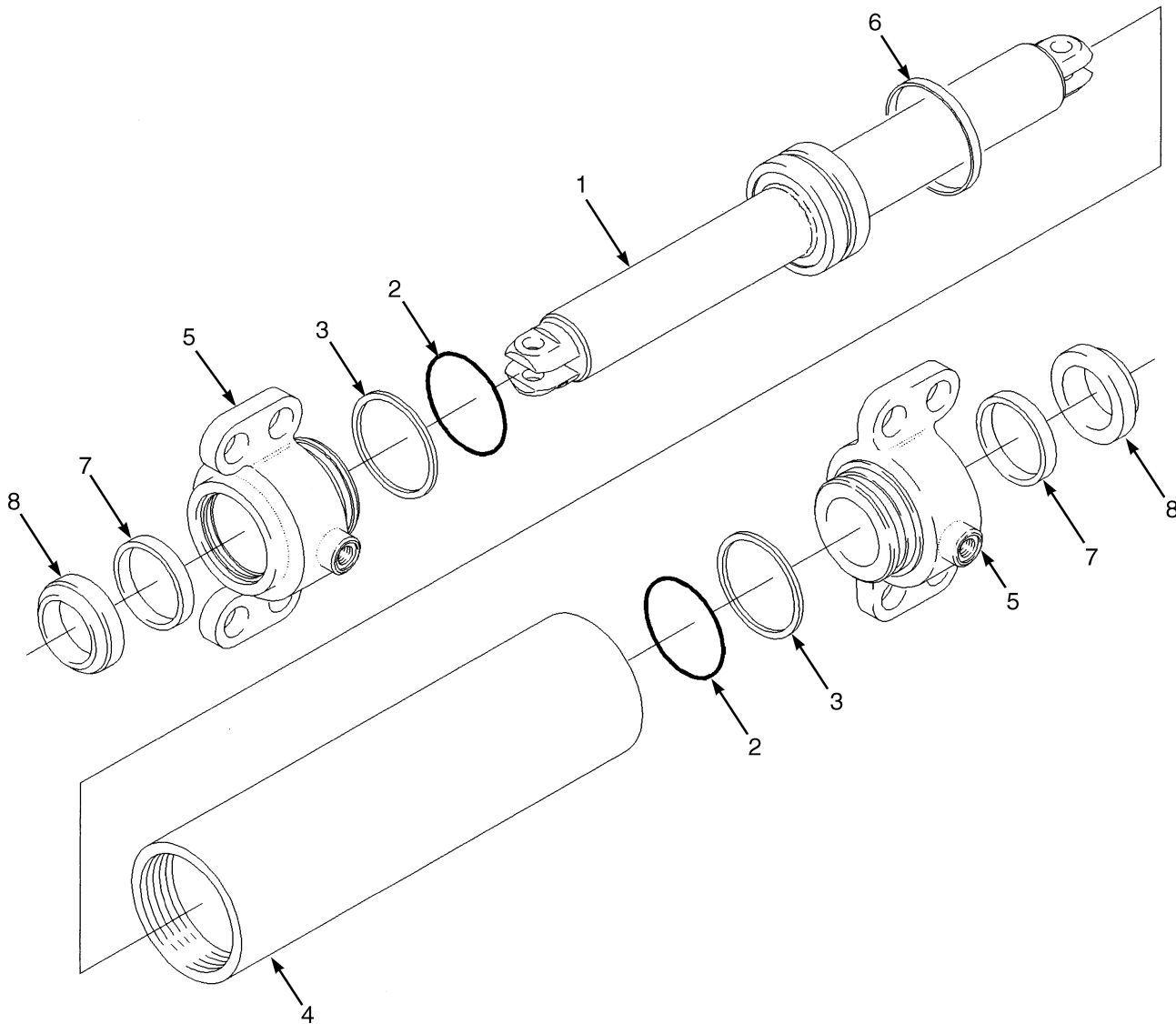


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STEER AXLE

ITEM	PART NO.	DESCRIPTION	QTY
1	1525354	Mount.....	2
2	1388838	Mount.....	2
3	1537400	Steer Axle Frame.....	1
4	1321174	Steer Cylinder Assembly (☞ Figure 7-6)	1
5	293686	Capscrew.....	8
6	58903	Snap Ring.....	8
7	300752	Washer	8
8	1568271	Pin	4
9	300751	Bushing.....	4
10	381298	Tie Rod	2
11	15225	Cotter Pin.....	2
12	249289	Nut	2
13	300766	Sleeve	2
14	98525	Oil Seal	2
15	156194	Bearing Cup.....	4
16	156195	Bearing Cone.....	4
17	164639	Wear Sleeve	2
18	44542	Oil Seal	2
19	163970	Bearing Cup.....	2
20	30273	Bearing Cone.....	2
21	1537667	Hub	2
22	317075	Bearing Cup.....	2
23	1383777	Nut	2
24	69029	Hub Cap	2
25	15227	Cotter Pin.....	2
26	317076	Bearing Cone.....	2
27	1517836	Wheel Nut.....	12
28	1502276	Bolt	12
29	1310599	Spindle (LH).....	1
30	1315425	Spindle (RH)	1
31	13957	Lube Fitting	6
32	264973	Seal	2
33	300767	Spacer	2
34	300765	King Pin	2
35	226986	Pin	2
36	39352	O-Ring	2
37	293648	Capscrew.....	4
38	320161	Washer	8
39	300937	Locknut	4
40	1543254	Plate	2

STEER CYLINDER (Figure 7-6)

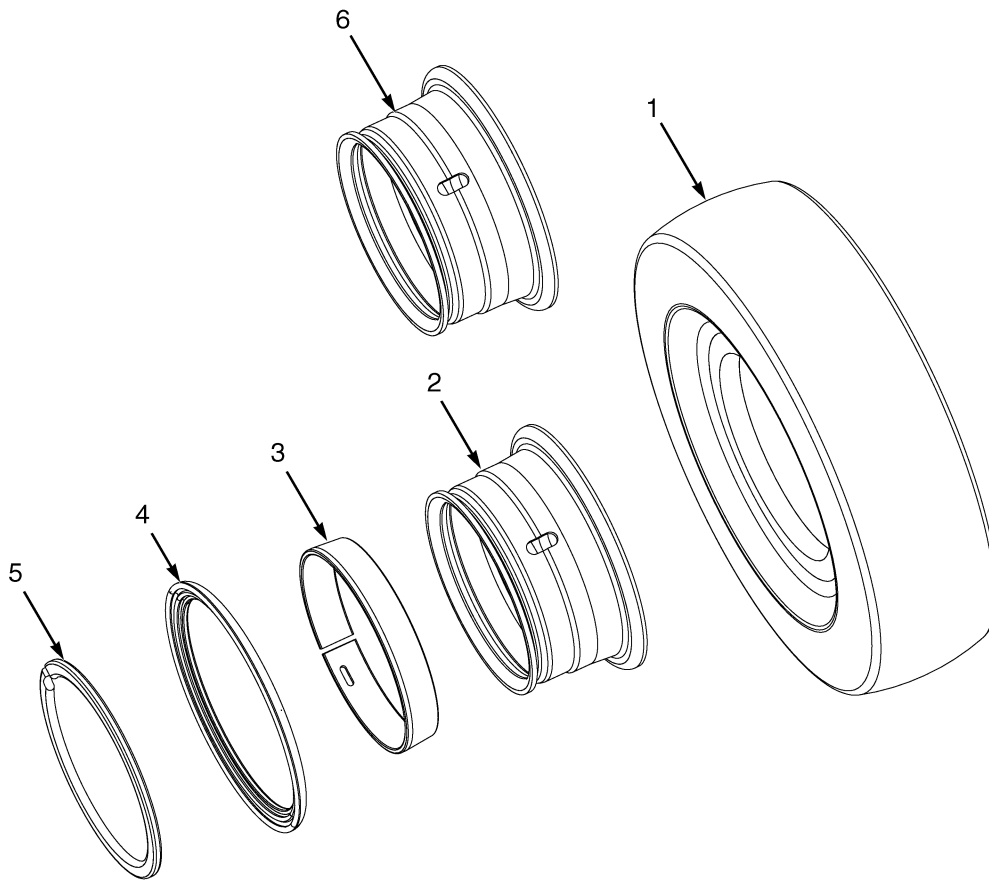


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STEER CYLINDER

ITEM	PART NO.	DESCRIPTION	QTY
	1321174	Steer Cylinder Assembly	1
1	375634	Piston and Rod Assembly	1
1	375636	Piston	1
1	375641	Rod	1
2	130825	O-Ring	2
3	147973	Back-Up Ring	2
4	375635	Shell	1
5	1321149	End Cap	2
6	2044371	Piston Seal	1
7	210183	Seal	2
8	203071	Rod Wiper	2
	1501413	Seal Kit (Includes Items 2-3, 6-8)	1

STEER TIRES AND WHEELS (Figure 7-7) H2.0-2.5FT

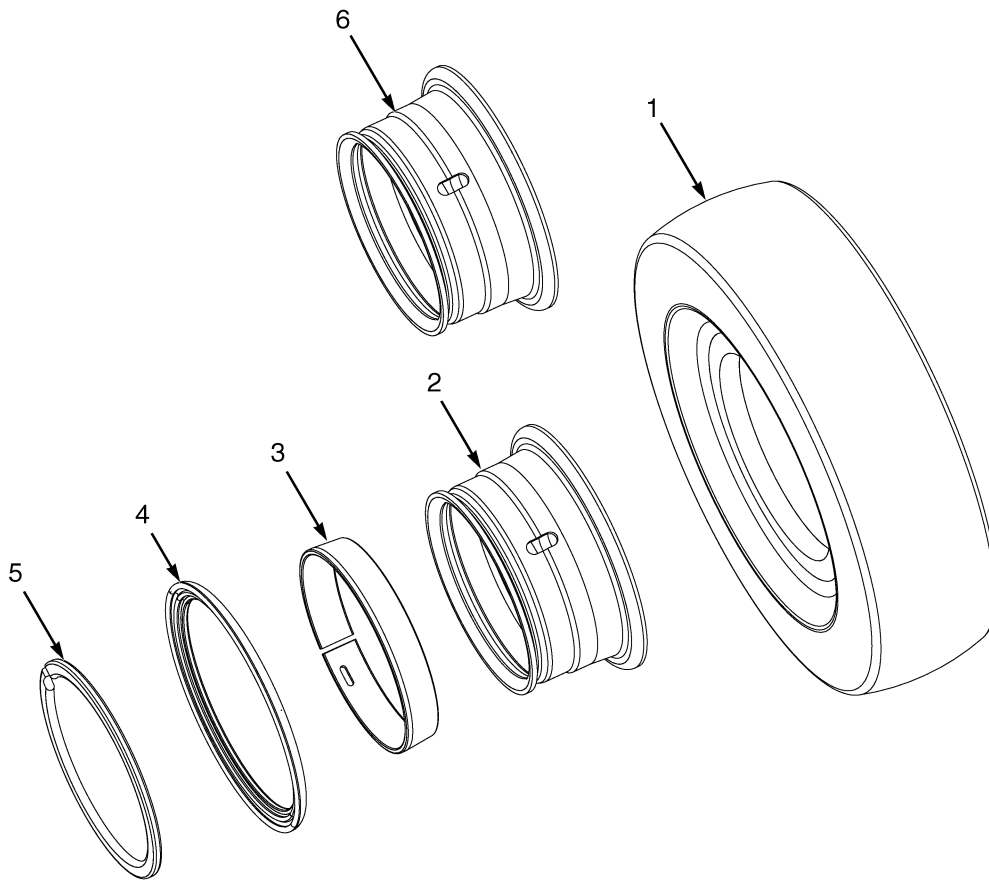


HP070092

**STEER TIRES AND WHEELS
H2.0-2.5FT****KEY:****A: 6.00 x 9.00 Solid Pneumatic****B: 6.00 x 9 Radial****C: 6.00 x 9-12 PR****D: 6.00 x 9 Snap-On Tire**

ITEM	PART NO.	DESCRIPTION	QTY			
			A	B	C	D
1	1543059	Tire	2	..	2	..
1	1543062	Tire	2
1	1603491	Tire (Non-Marking)	2
1	1358177	Tire (Michelin XZM)	2
1	1471837	Tire Assembly	2
1	1471921	Valve	1
1	1462615	Tubeless Bead Seal	1
2	2070081	Wheel Assembly	2	2	2	..
3	161885	Side Ring	1	1	1	..
4	1584693	Tapered Bead Seat Ring	1	1	1	..
5	161884	Locking Ring	1	1	1	..
6	2070083	Wheel	2

STEER TIRES AND WHEELS (Figure 7-8) H2.0-3.5FT



HP070092

**STEER TIRES AND WHEELS
H2.0-3.5FT****KEY:****A: 6.50 R10 Radial****B: 6.50 x 10 Snap-On Tire****C: 6.50 x 10-12PR**

ITEM	PART NO.	DESCRIPTION	QTY		
			A	B	C
1	1539639	Tire	2	..
1	1603493	Tire	2	..
1	1544232	Tire	2
1	1462616	Tubeless Bead Seal.....	1
1	1471832	Tire Assembly.....	2
1	1358178	Tire (Michelin XZM).....	1
1	1471922	Bead Seal Valve	1
2	2067044	Wheel	2	..	2
3	1580426	Side Ring.....	1	..	1
4	1590427	Tapered Bead Seat Ring	1	..	1
5	161894	Locking Ring.....	1	..	1
6	2067045	Wheel	2	..