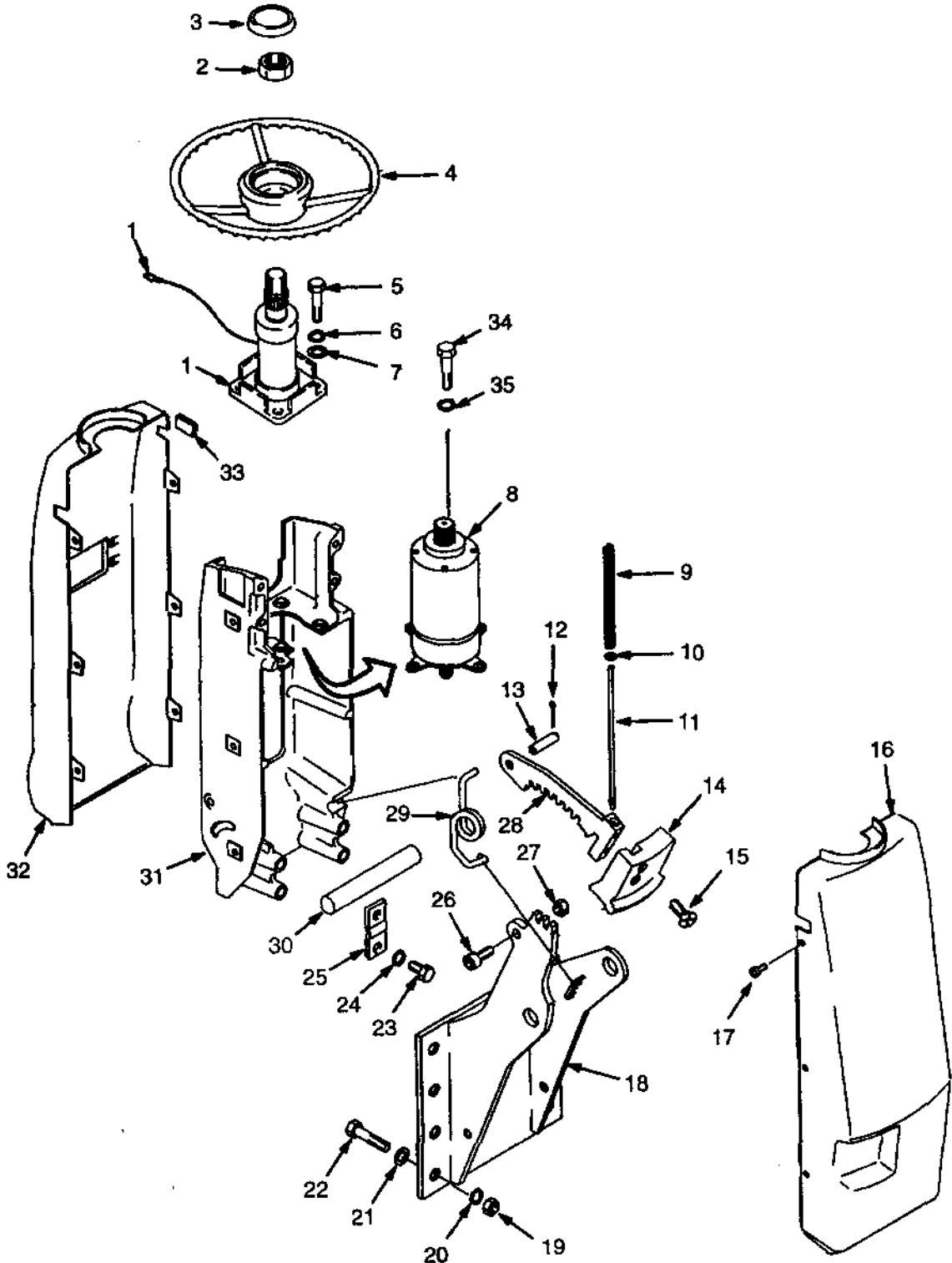

STEERING

STEERING CONTROL UNIT Page 232
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STEERING POD (Figure 102)

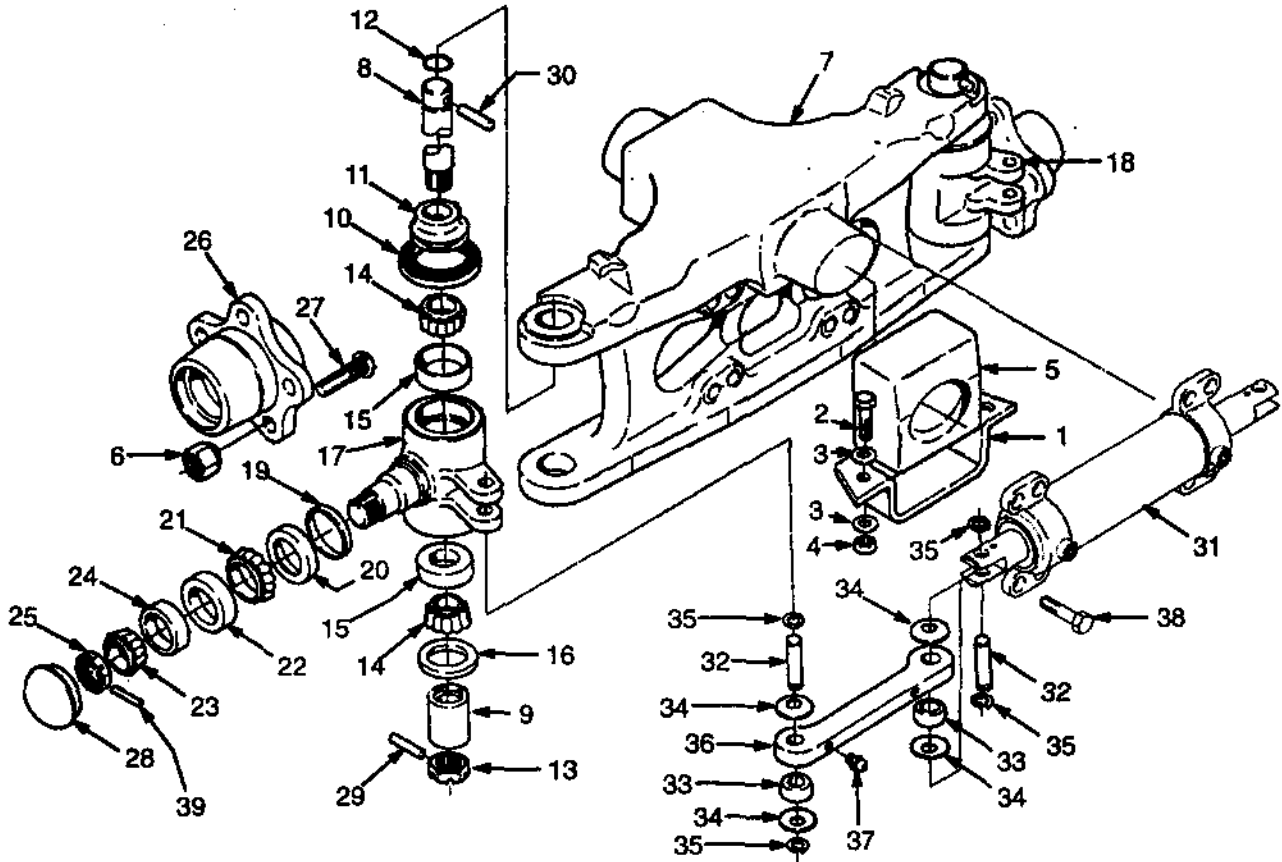


STEERING POD

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1453687	Steering Column	1	18	1337043	Bracket	1
2	345423	Nut	1	19	136692	Nut	4
3	1347135	Horn (Button)	1	20	292682	Lockwasher	4
4	1329250	Steering Wheel	1	21	320156	Washer	1
5	16815	Hex Head Bolt	4	22	136985	Hex Head Bolt	4
6	15156	Lockwasher	4	23	136749	Hex Head Bolt	4
7	15134	Washer	4	24	292681	Lockwasher	4
8	Steering Pump	1	25	1335967	Plate	2
		☞ Figure 104		26	296010	Hex Head Bolt	1
9	1343537	Spring	1	27	302400	Nut	1
10	320155	Washer	1	28	1364271	Gear Latch	1
11	1343572	Rod	1	29	1378600	Spring	1
12	15212	Pin	1	30	1335987	Shaft	1
13	1343607	Pin	1	31	1343573	Bracket	1
14	1343574	Anchor	1	32	1376744	Cover (Upper)	1
15	296472	Screw	2	33 ^a	1376743	Plug	1
16	1376745	Cover (Lower)	1			^a Without Turn Signals	
17	1337196	Screw	6				

TRAIL AXLE

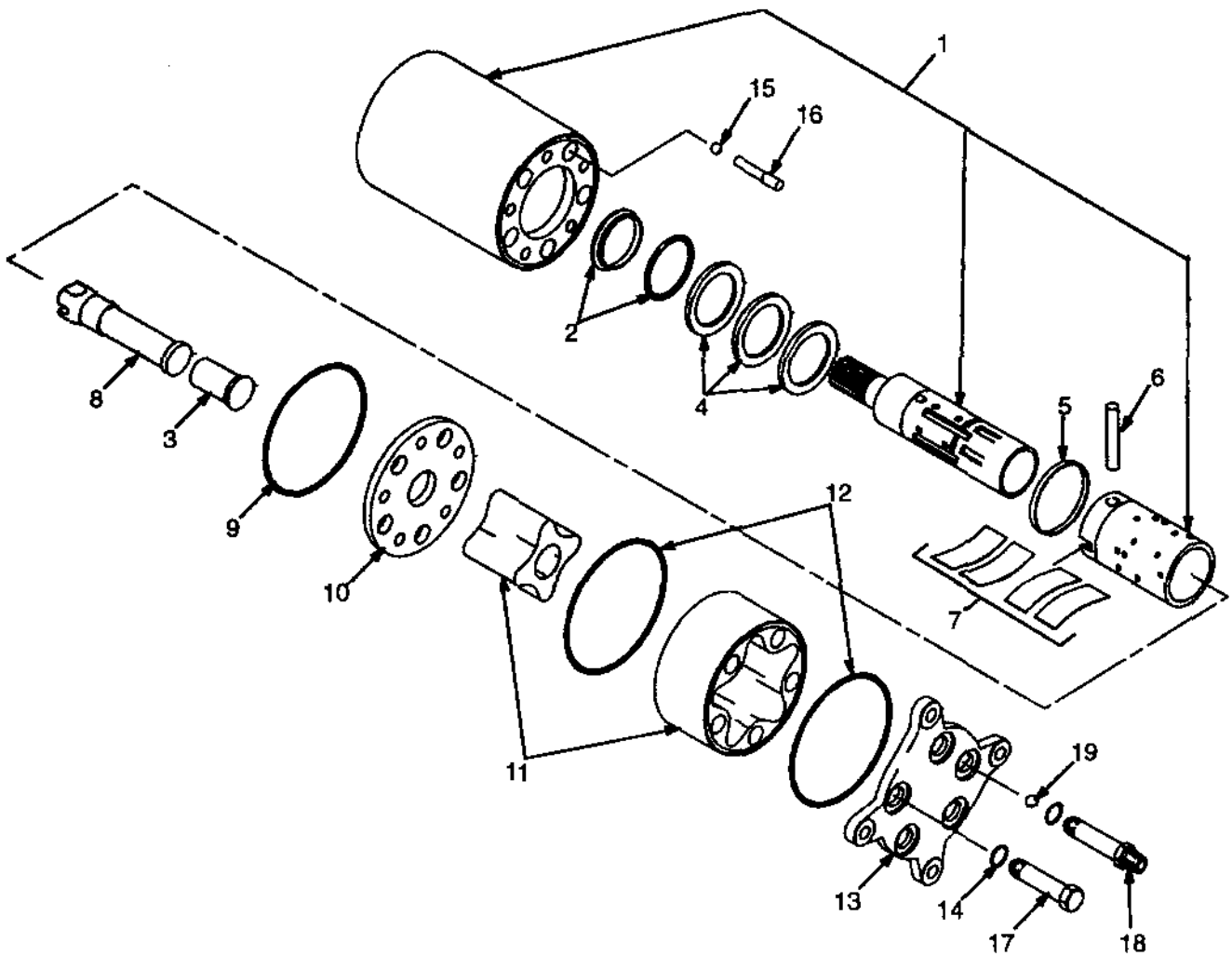
(Figure 103)



TRAIL AXLE

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1334723	Plate	2	22	163970	Bearing Cup	2
2	293648	Hex Head Bolt	4	23	317076	Bearing Cone	2
3	320161	Washer	8	24	317075	Bearing Cup	2
4	300937	Nut	4	25	1383777	Nut	2
5	1343831	Mount	2	26	300738	Hub	2
6	60949	Nut	10	27	339529	Wheel Stud	10
7	1334718	Trail Axle	1	28	69029	Hub Cap	2
8 ^a	300765	King Pin	2	29	15225	Split Pin	2
9 ^a	300766	Sleeve	2	30 ^a	226986	Groove Pin	2
10 ^a	264973	Seal	2	31	Steering Cylinder	1
11 ^a	300767	Spacer	2			☞ Figure 105	
12 ^a	39352	O-Ring	2	32	326498	Pin	4
13	249289	Nut	2	33	300751	Bush	4
14 ^a	156195	Bearing Cone	4	34	300752	Washer	8
15 ^a	156194	Bearing Cup	4	35	58903	Circlip	8
16 ^a	98525	Seal	2	36	381298	Tie Rod	2
17	1310599	Spindle (LH)	1	37	13957	Lube Fitting	6
18	1315425	Spindle (RH)	1	38	293686	Hex Head Bolt	8
19	44542	Oil Seal	2	39	15227	Split Pin	2
20 ^a	164639	Wear Sleeve	2			^a Included In Repair Kit 334717 (For One Side)	
21	30273	Bearing Cone	2				

STEERING CONTROL UNIT (Figure 104)

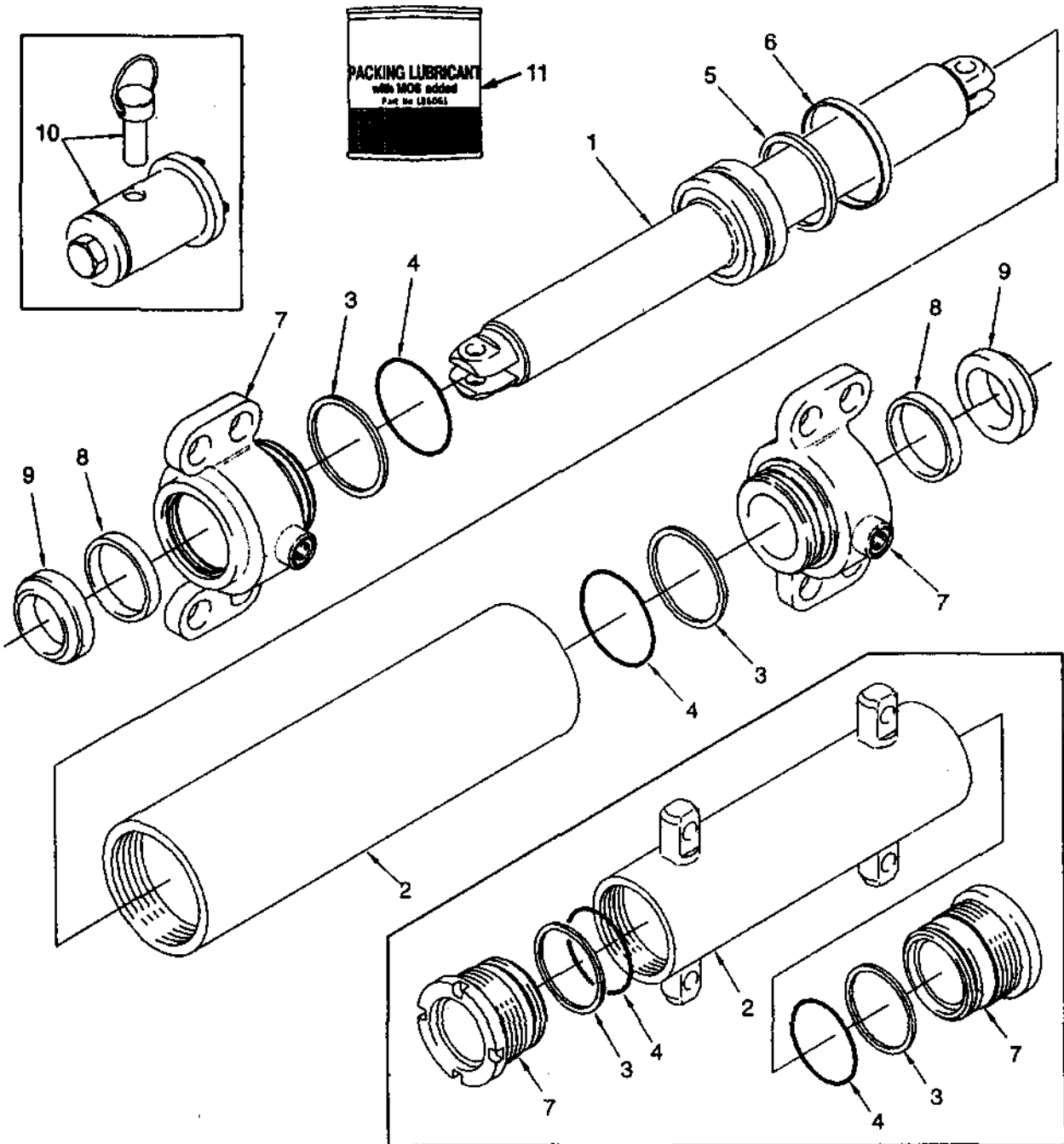


STEERING CONTROL UNIT

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1453538	Steering Control Unit	1	11	1451704	Gear Set	1
1	Housing	1	12 ^a	O-Ring	2
1	Spoof	1	13 1	455773	Cover	1
1	Sleeve	1	14 ^a	O-Ring	5
2 ^a	Seal	1	15	1355335	Ball	1
3	1451710	Spacer	1	16	1451696	Ball Stop	1
4	1451697	Bearing	1	17	1455780	Screw	1
5	1455770	Ring	1	17	O-Ring	1
6	1451698	Pin	1	18	1451712	Screw	4
7	1455771	Spring	1	18	O-Ring	4
8	1451700	Shaft	1	19	1451707	Ball	1
9 ^a	O-Ring	1		^a	Included In Seal Kit 1455778	
10	1451703	Plate	1				

STEERING CYLINDER

(Figure 105)



STEERING CYLINDER

<u>REF</u>	<u>PART NO.</u>	<u>NAME OF PART</u>	<u>QTY</u>	<u>REF</u>	<u>PART NO.</u>	<u>NAME OF PART</u>	<u>QTY</u>
	1321174	Steering Cylinder	1	7	1321149	End Cap	2
1	375634	Piston And Rod	1	8 ^a	210183	Seal	2
2	375635	Shell	1	9 ^a	203071	Wiper	2
3 ^a	147973	Back-UpRing	2	10	332495	Tool Kit	1
4 ^a	130825	O-Ring	2	11	186061	Packing Lube	AR
5 ^a	243190	Quadrant Ring	1		^a	Included In Seal Kit 360299	
6 ^a	199851	Seal	1				